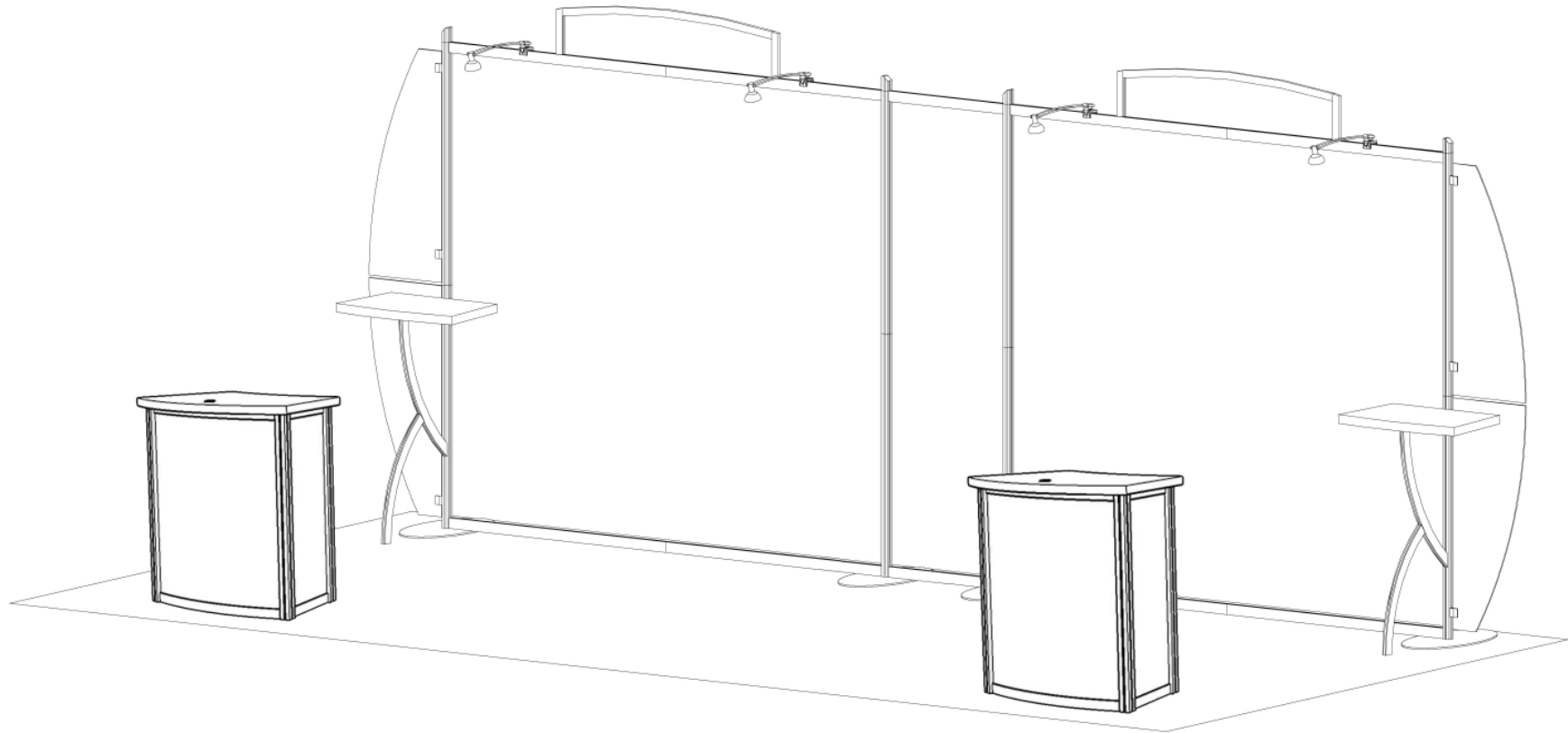
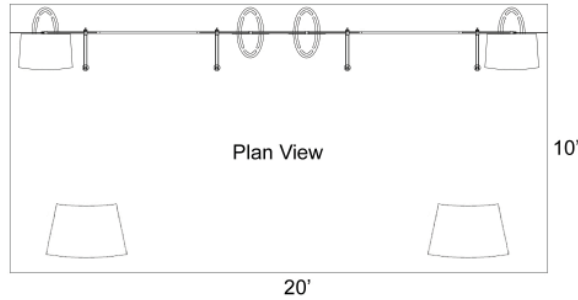


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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Using Your Setup Instructions IDESIGNS
 The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



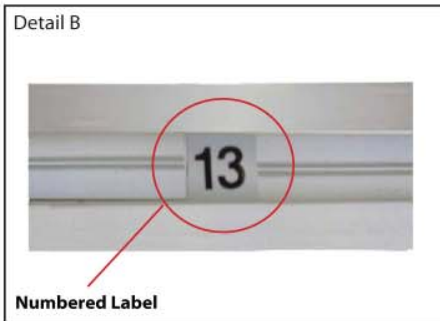
Detail A

Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

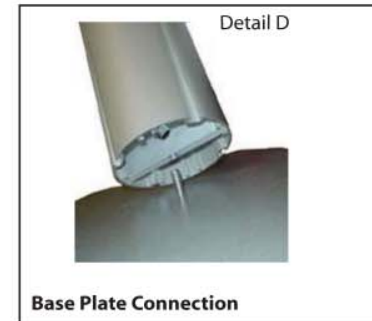
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

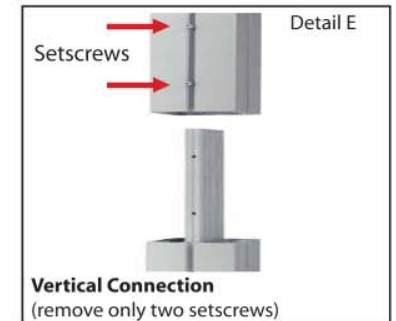
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection (remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

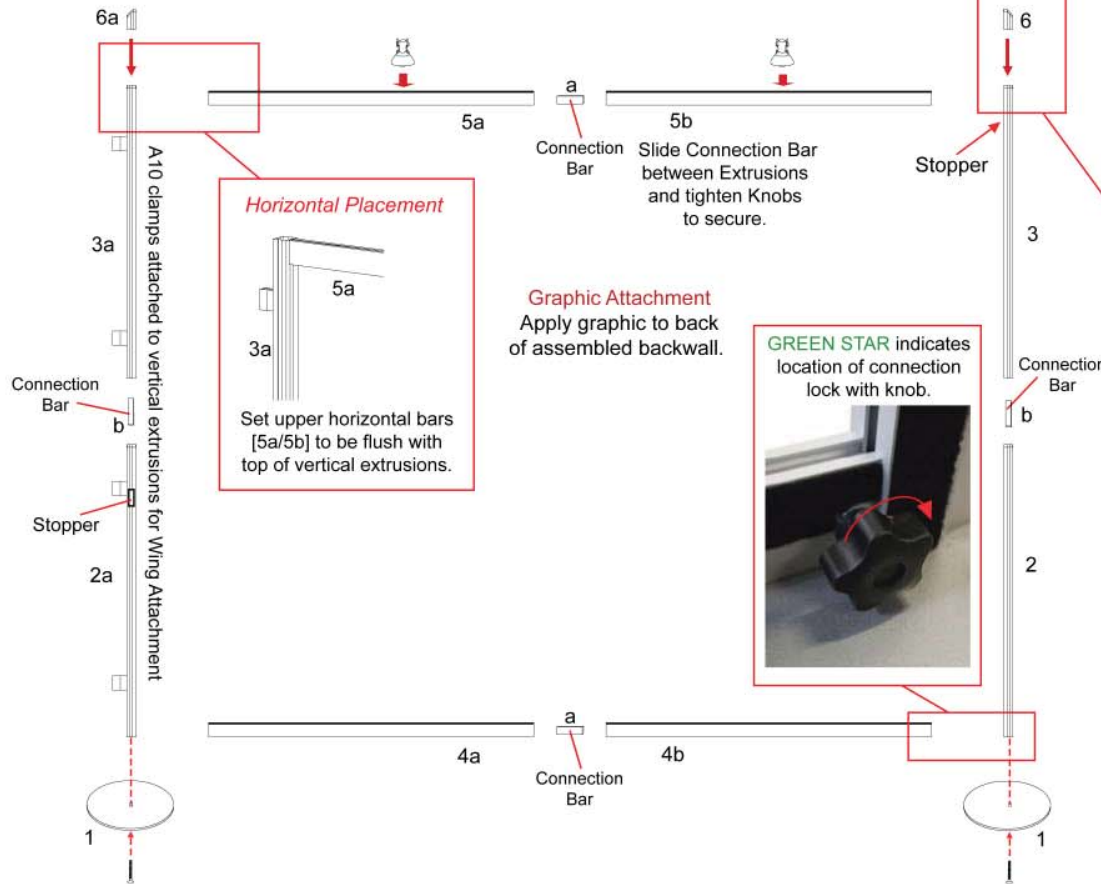
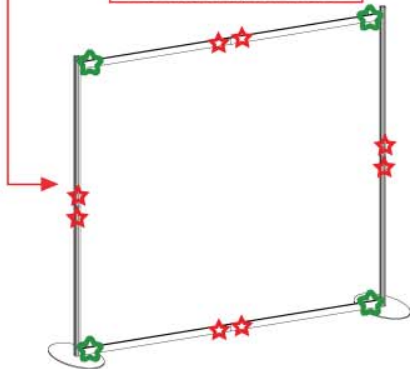
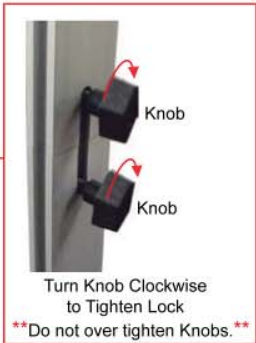
Item	Qty.	Description
1	2	Base Plate
2	1	42" Lower Square Vertical Extrusion
3	1	42" Upper Square Vertical Extrusion
2a	1	42" Lower Square Vertical Extrusion w/ A10 Clamps Attached
3a	1	42" Upper Square Vertical Extrusion w/ A10 Clamps Attached
4a/4b	1/1	45" Horizontal Extrusion
5a/5b	1/1	45" Horizontal Extrusion
6/6a	1/1	2.5" Angle-Cut Vertical

Steps:

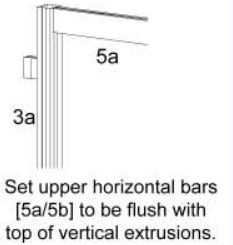
- 1) Attach vertical extrusions [2 and 2a] to base plates [1].
- 2) Attach upper vertical extrusions [3 and 3a] to lower extrusions [2 and 2a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bars [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.



STAR indicates location of knobs on BACKSIDE of unit.



Horizontal Placement

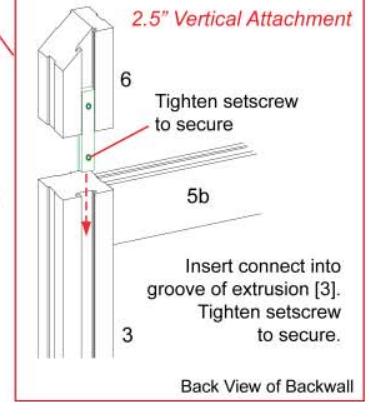


Graphic Attachment
Apply graphic to back of assembled backwall.

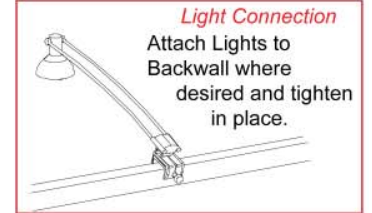
GREEN STAR indicates location of connection lock with knob.



2.5" Vertical Attachment



Light Connection



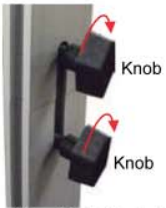
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	2	Base Plate
4a/4b	1/1	45" w Horizontal Extrusion
5a/5b	1/1	45" w Horizontal Extrusion
6/6a	1/1	2.5" Angle Cut Vertical
7	1	42" h Lower Square Vertical Extrusion
8	1	42" h Upper Square Vertical Extrusion
7a	1	42" h Lower Square Vertical Extrusion w/ A10 Clamps Attached
8a	1	42" h Upper Square Vertical Extrusion w/ A10 Clamps Attached
9/10	2	24" w Horizontal Extrusion

Steps:

- 1) Attach vertical extrusions [7 and 7a] to base plates [1].
- 2) Attach upper vertical extrusions [8 and 8a] to lower extrusions [7 and 7a] using connection bar [b].
- 3) Connect horizontal extrusions [4a to 4b and 5a to 5b] together using connection bar [a].
- 4) Attach horizontal assemblies [4a/4b and 5a/5b] between vertical assemblies as shown.
- 5) Attach angle-cut verticals to top of assembled backwall where indicated.
- 6) Apply graphic to back of assembled backwall.
- 7) Attach light to top of assembled backwall.

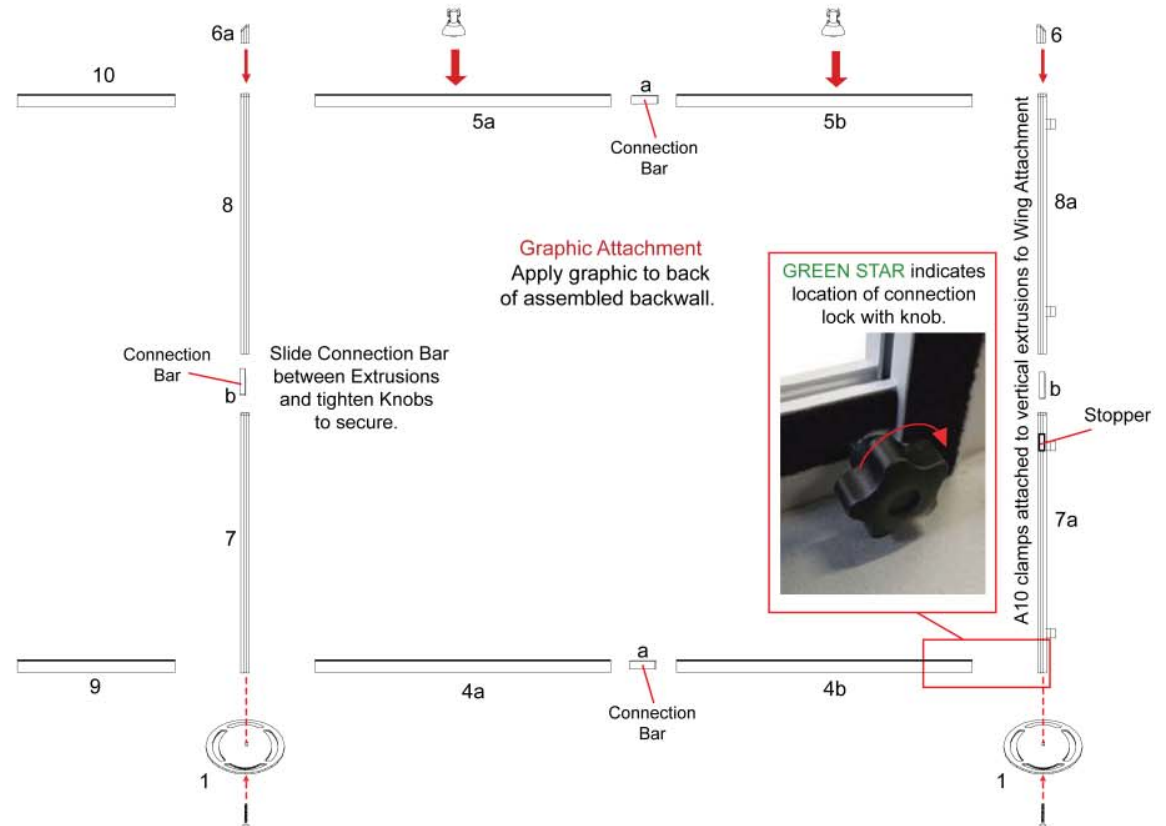
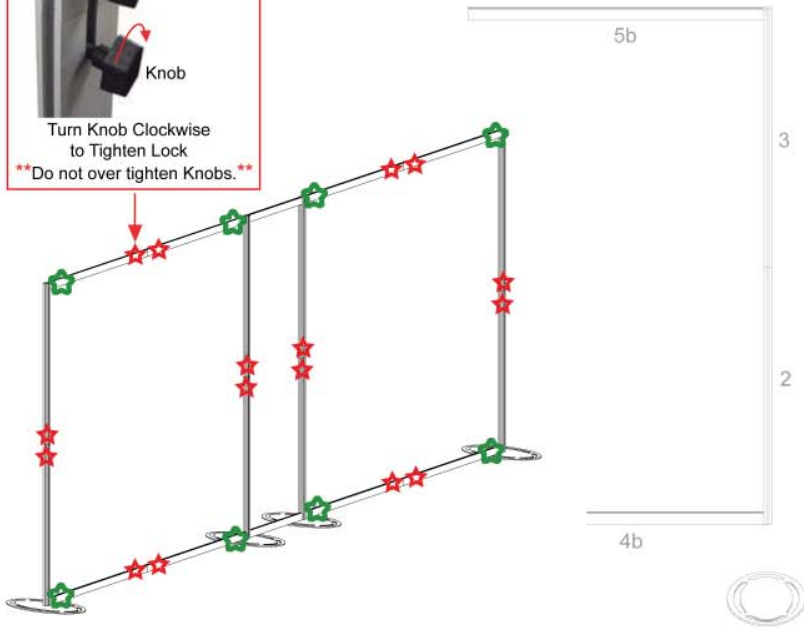
STAR indicates location of knobs on **BACKSIDE** of unit.



Knob
Knob

Turn Knob Clockwise to Tighten Lock

****Do not over tighten Knobs.****



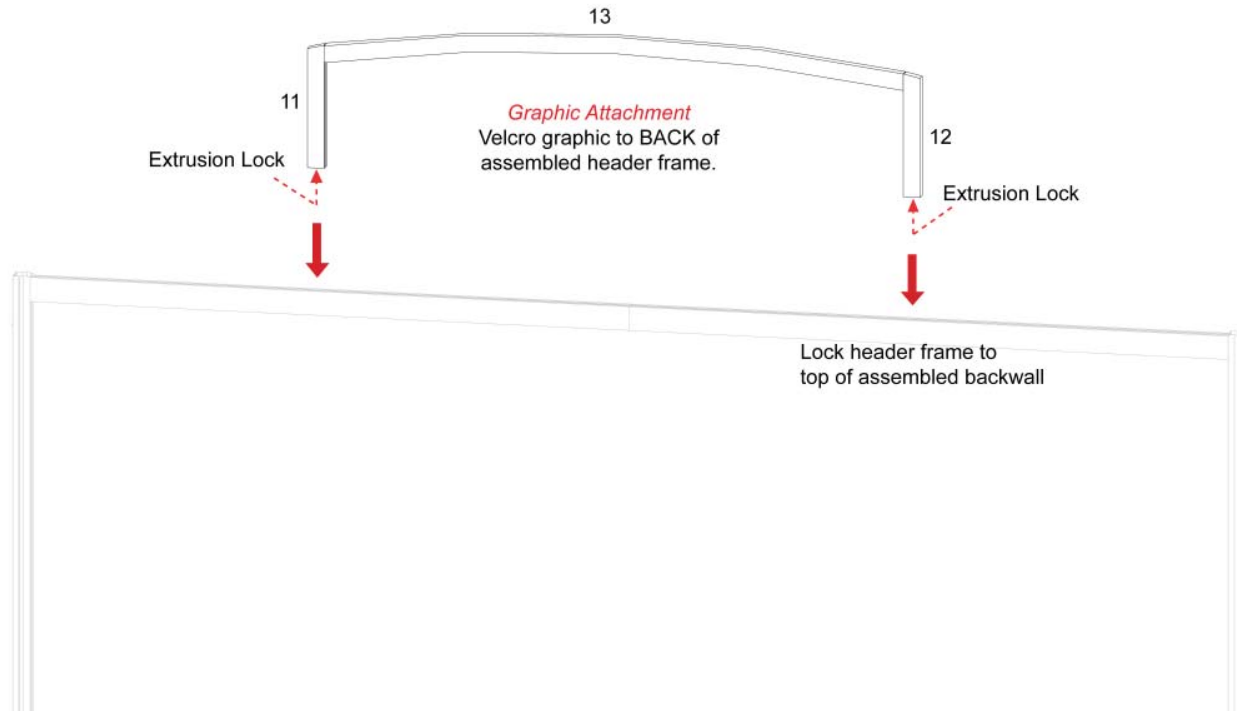
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
11	2	9.2856" h Vertical extrusion
12	2	9.2856" h Vertical extrusion
13	2	43.66" w Curved Horizontal Extrusion

Steps:

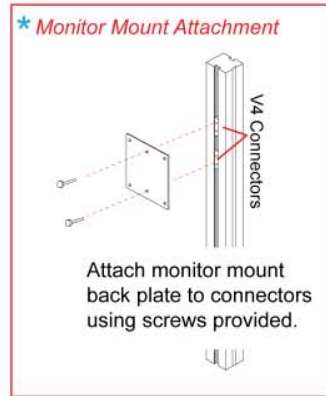
- 1) Connect curved horizontal extrusion [13] between vertical extrusions [11 and 12].
- 2) Attach assembled header to top of assembled backwall as shown.
- 3) Repeat steps for additional header.

****NOTE:** Header must stay assembled when shipping



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
14	2	30.2" Curved Extrusion
14a	2	Curved Leg Support
15	2	12.184"w Horizontal Extrusion
15a	2	Flange Plate



Steps:

- 1) Connect horizontal extrusion [15] to curved extrusion [14] if detached.
- 2) Attach curved leg support [14a] to [14] as shown below.
- 3) Attach assembled counter support [14/15] to vertical where indicated.
- 4) Attach flange plate [15a] to top of curved extrusion [14] as shown.
- 5) Attach counter atop support, see counter top attachment detail.
- 6) Repeat steps for additional counters.
- 7) Attach monitor mounts to assembled backwall, see attachment details below.
- 8) Attach wings to A10 clamps.

Wing Attachment

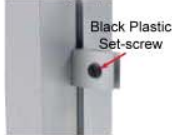
Slide A10 Clamp into groove of square extrusion.



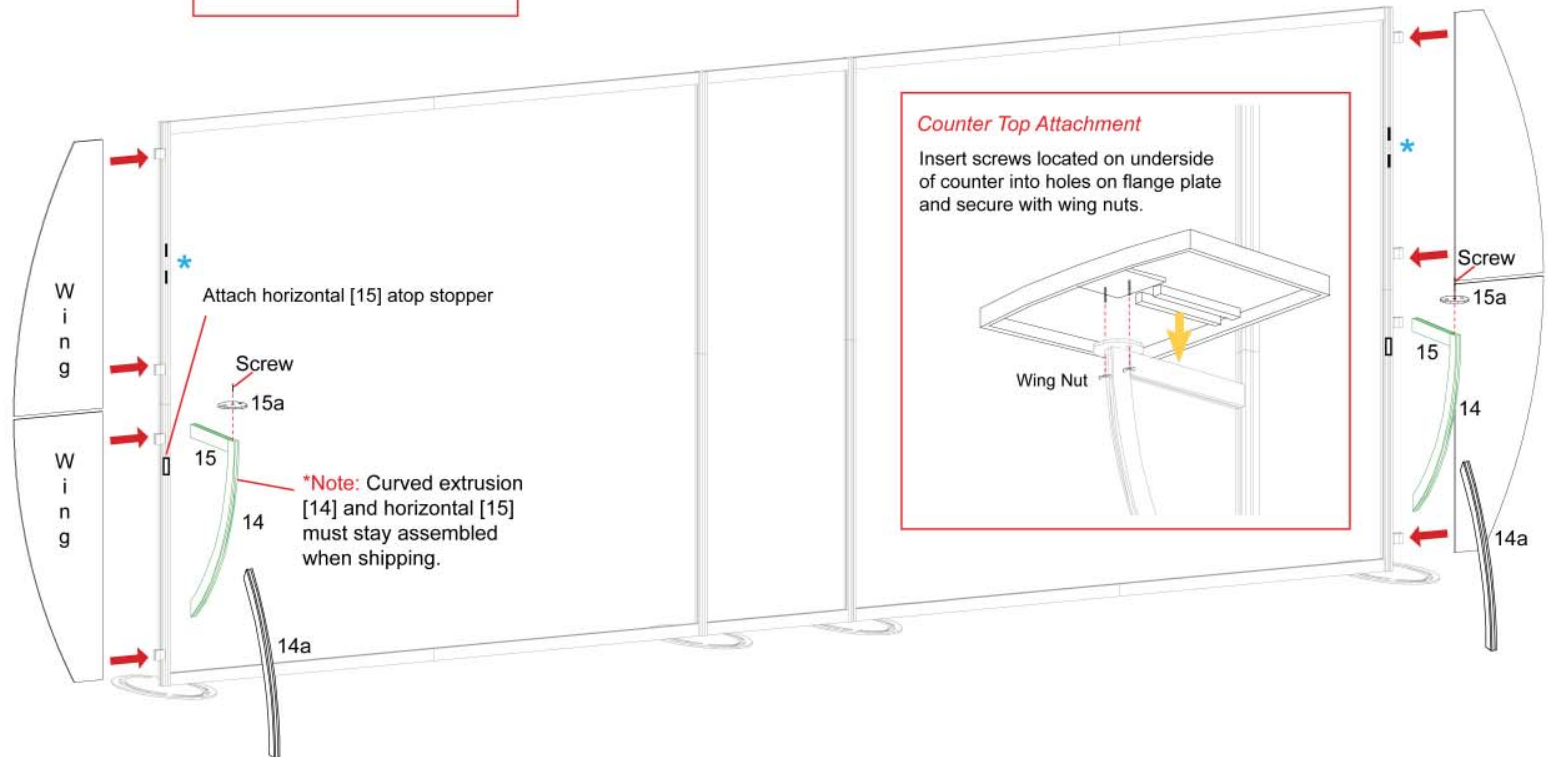
When desired location is found, tighten set screw to secure.



Tighten black plastic set screw to secure Wing in place.



**Note: A10 clamps must stay attached with verticals*



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