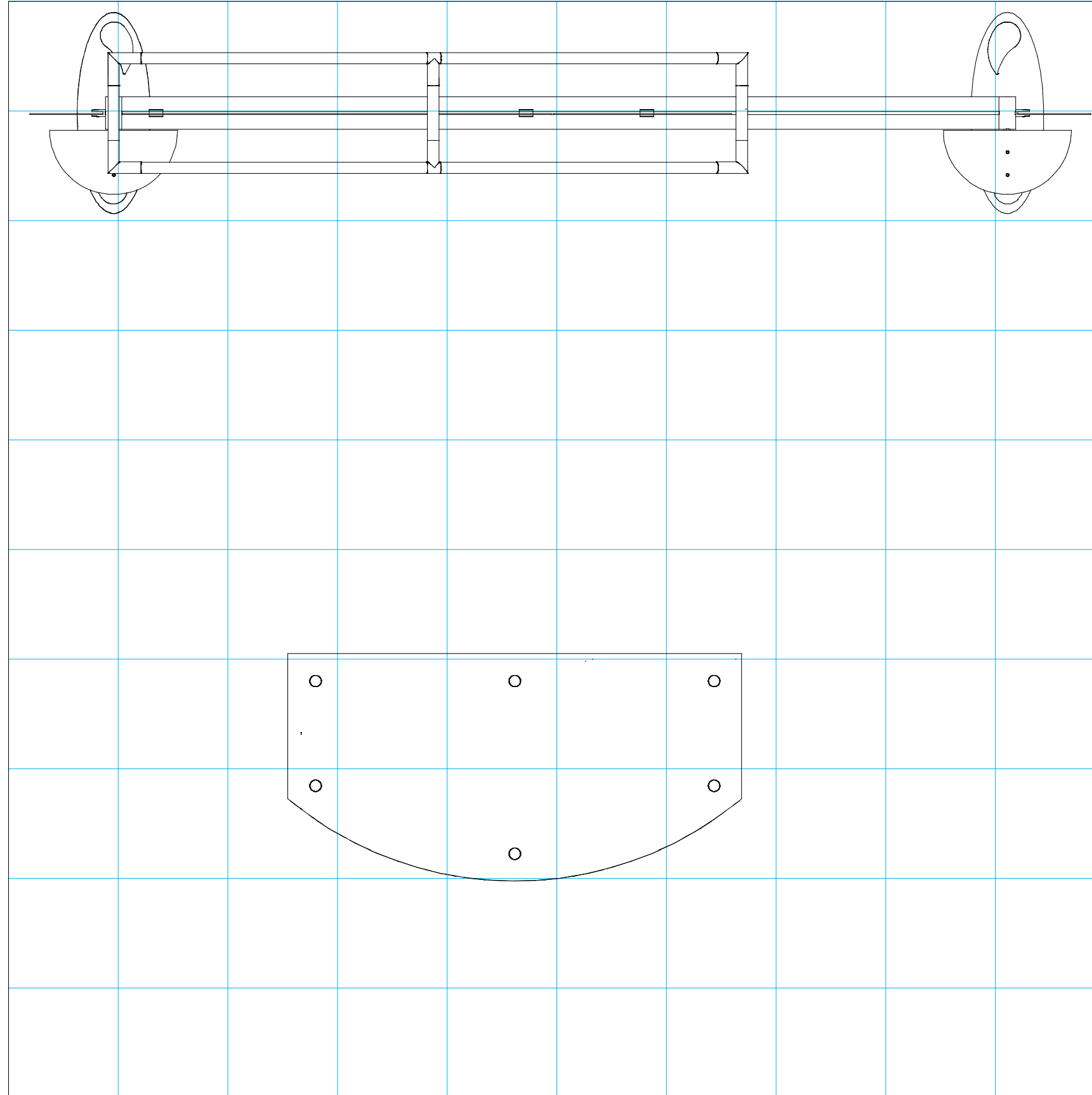


SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

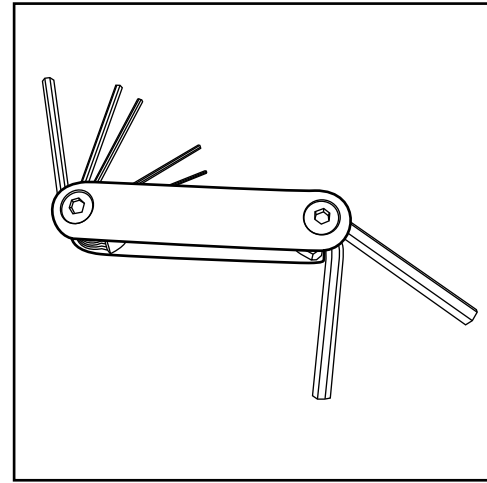
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

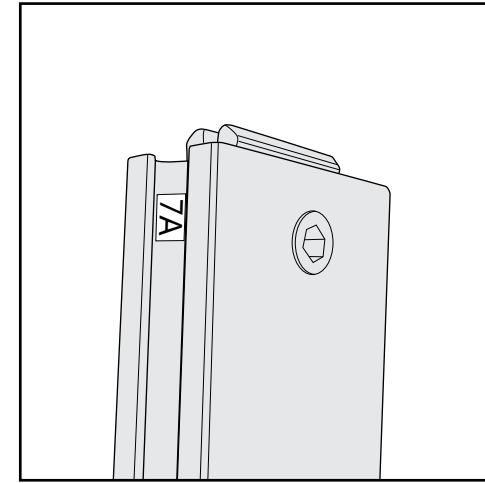
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

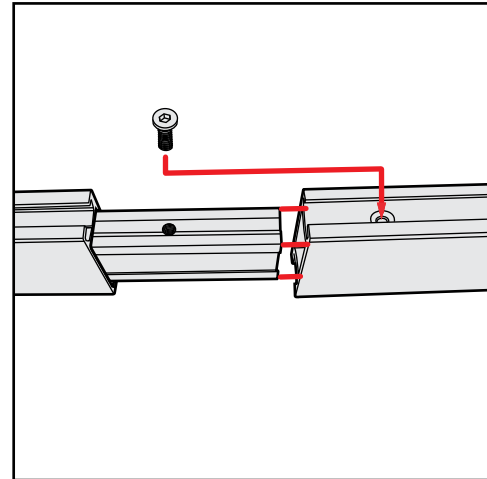
- For loss prevention, tighten all set screws and locks during disassembly.



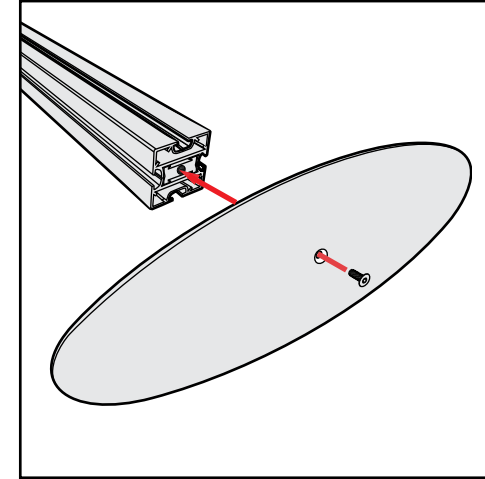
Hex Tool - Essential for Assembly



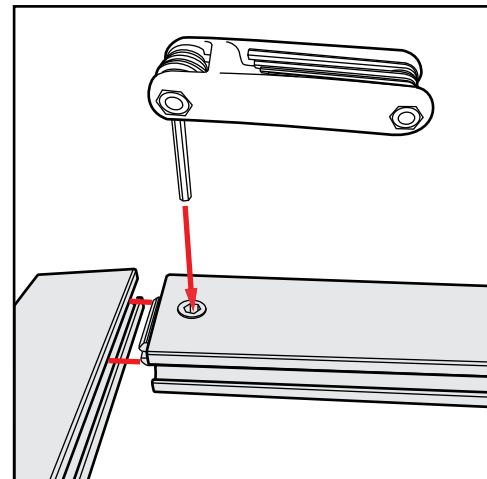
Part Identification - Numbering



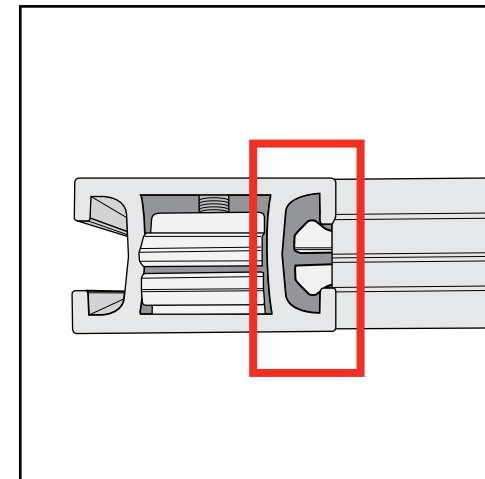
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



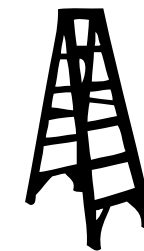
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

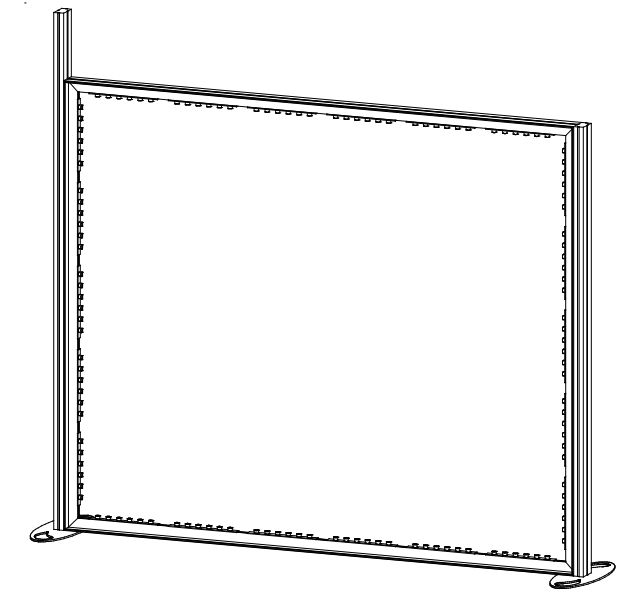
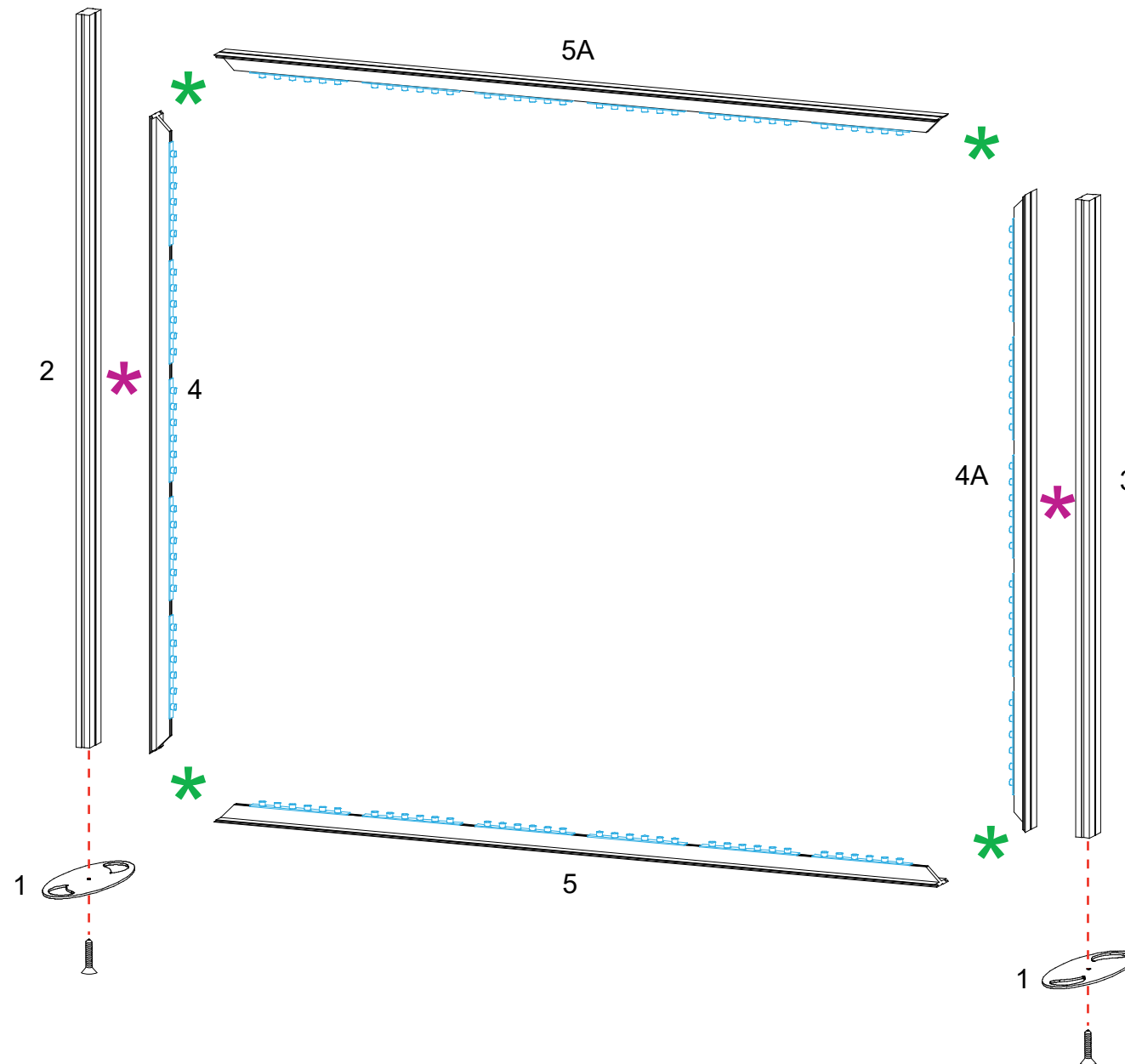
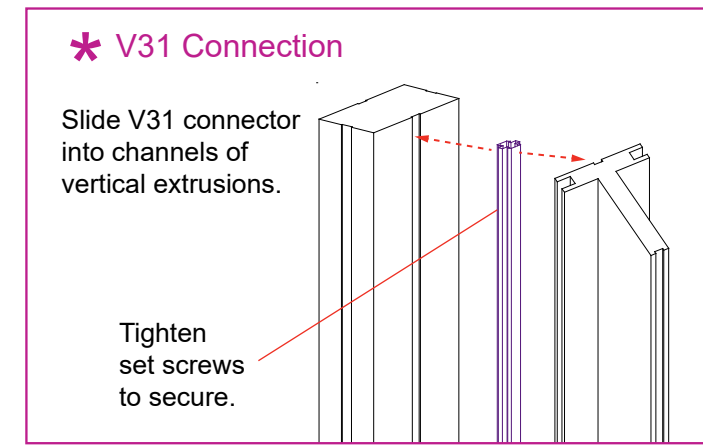
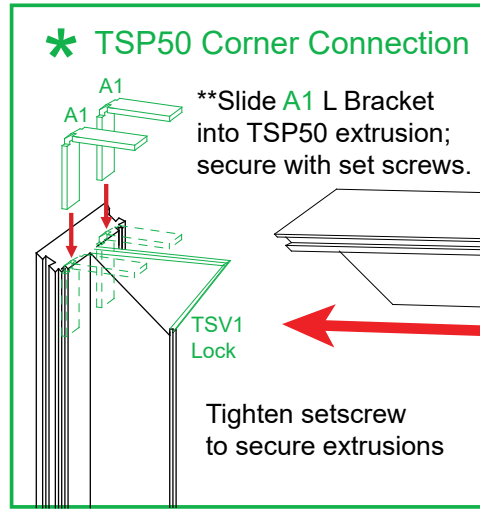


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Item	Qty.	Description
1	2	8" x 22" oval Base Plate
2	1	92"h S91 Vertical Extrusion
3	1	80"h S91 Vertical Extrusion
4/4A	1/1	80"h TSP50 Vertical Extrusion
5/5A	1/1	96"w TSP50 Horizontal Extrusion
--	2	79.75"h V31 Connector

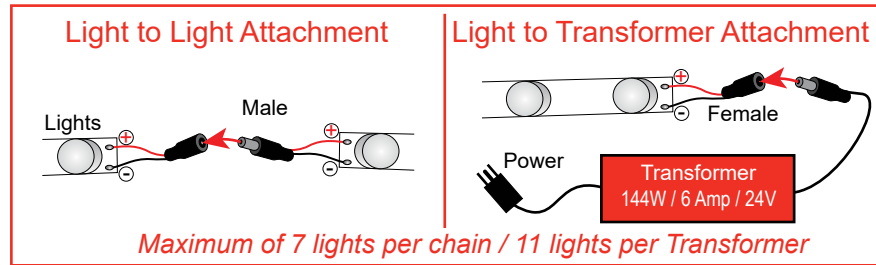
Steps:

- 1) Connect Base Plates [1] to verticals [2,3], using bolts.
- 2) Assemble horizontals [5,5A] between verticals [4,4A].
See **TSP50 Corner Connection** detail.
- 3) Attach frame assembly [4/4A/5/5A] between verticals [2,3] using V31 connectors. See **V31 Connection** detail.

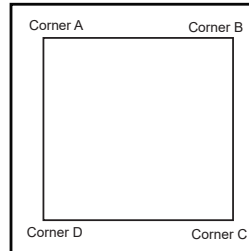


Steps:

- 1) Connect power cords to Supernova lights as shown.
- 2) Apply SEG Graphic to front of lightbox assembly.
- 3) Attach SEG Blocker to back of lightbox assembly.



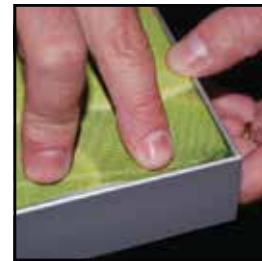
SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



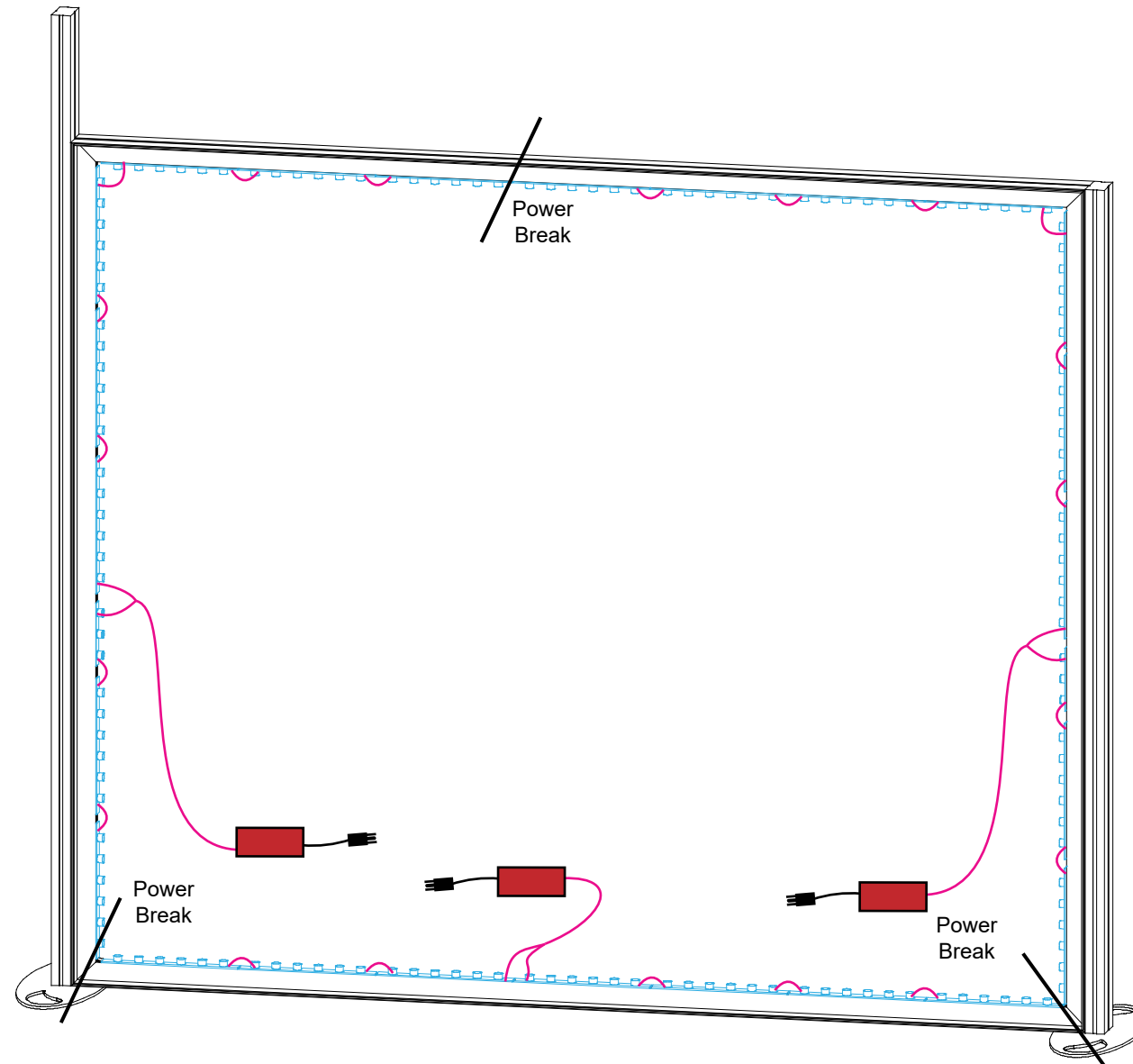
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



AERO

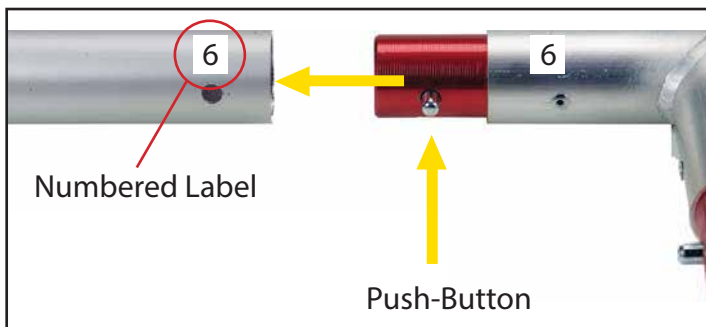
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

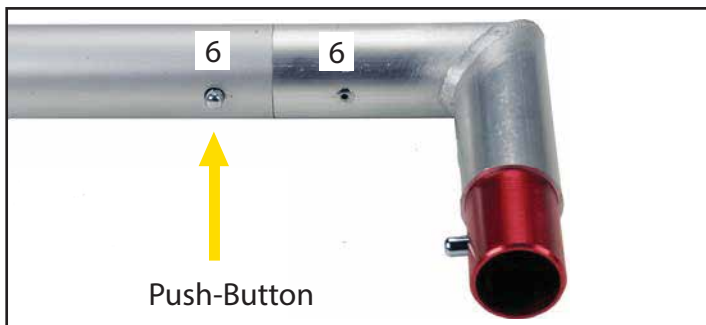
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

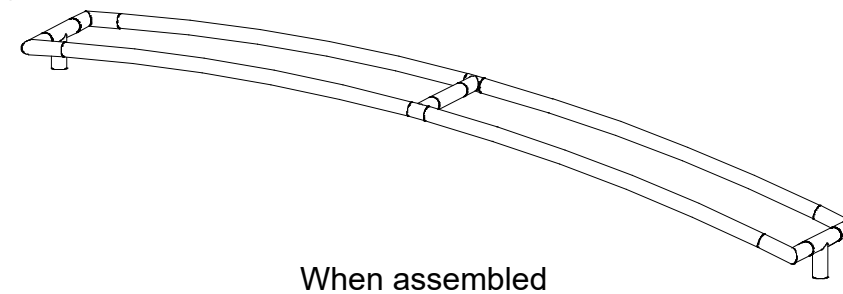
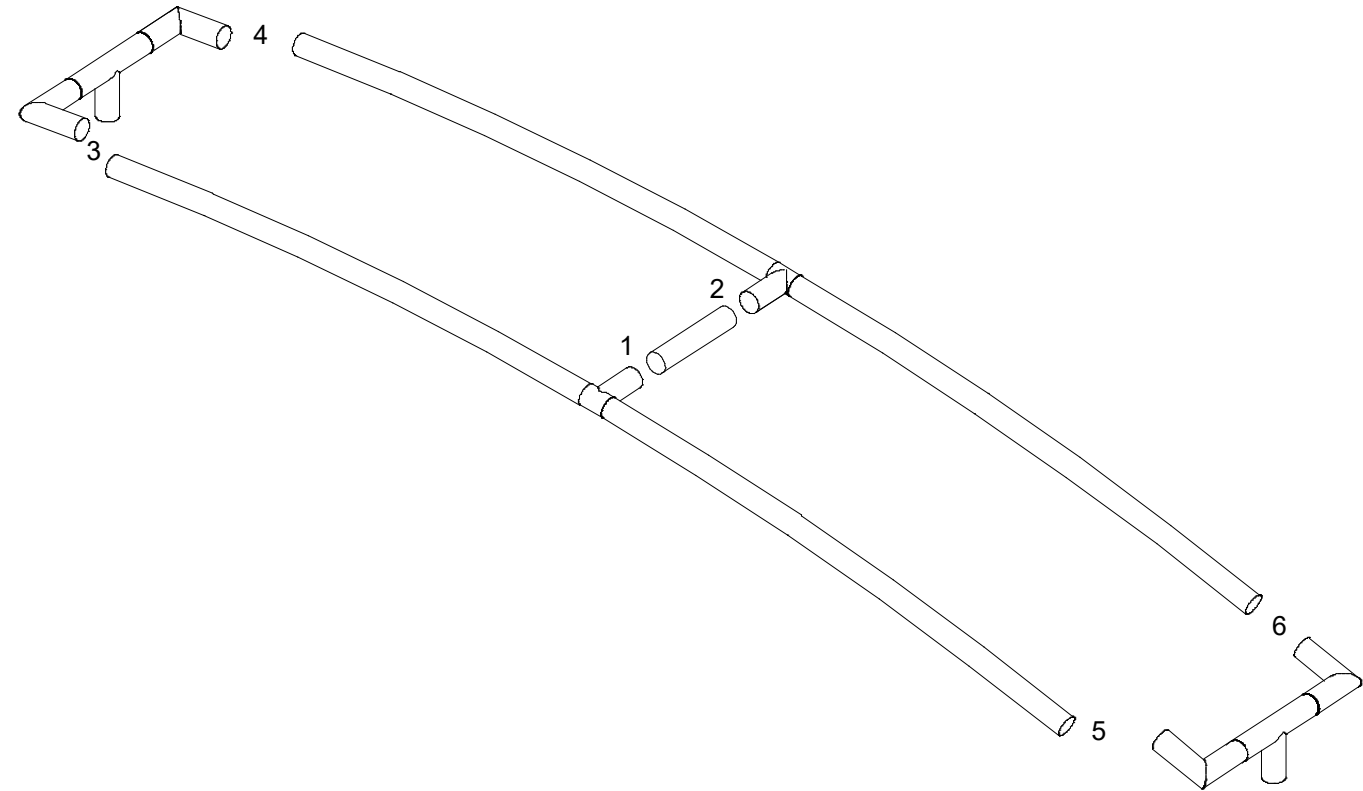
- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



- Steps:
- 1) Assemble Aero Frame parts labeled [] through [] together in numerical order, as shown.
 - 2) Apply Pillowcase Graphic to assembled frame.

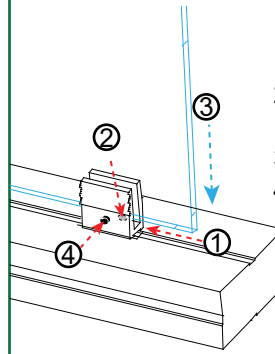


When assembled

Steps:

- 1) Attach Header Graphics to horizontal [4A] using A10 clamps. See **Header Attachment** detail.
- 2) Connect Canopy Mount to vertical [2]. See **Vertical Canopy Mount Attachment** detail.
- 3) Attach Canopy Mount to horizontal [4A] using V4 connector. See **Horizontal Canopy Mount Attachment** detail.
- 4) Place Aero Frame onto canopy mounts as shown.

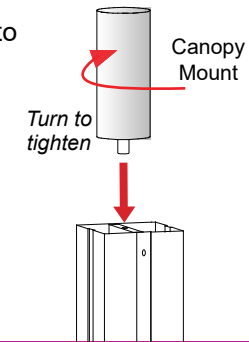
*** Header Attachment**



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure wing in place.

*** Vertical Canopy Mount Attachment**

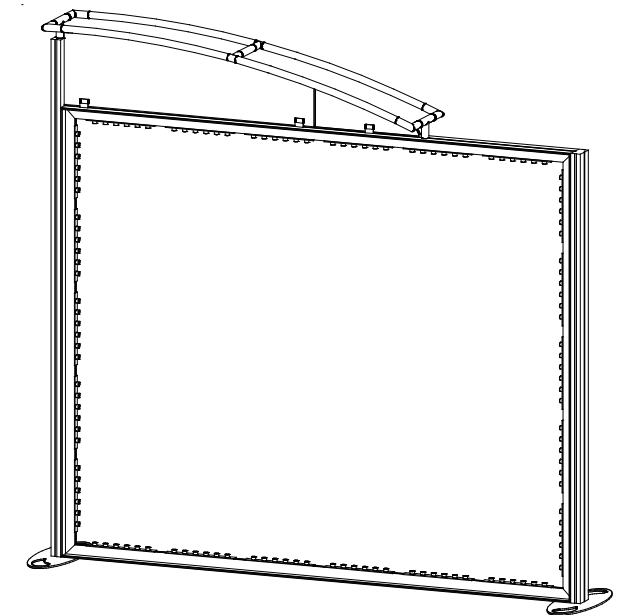
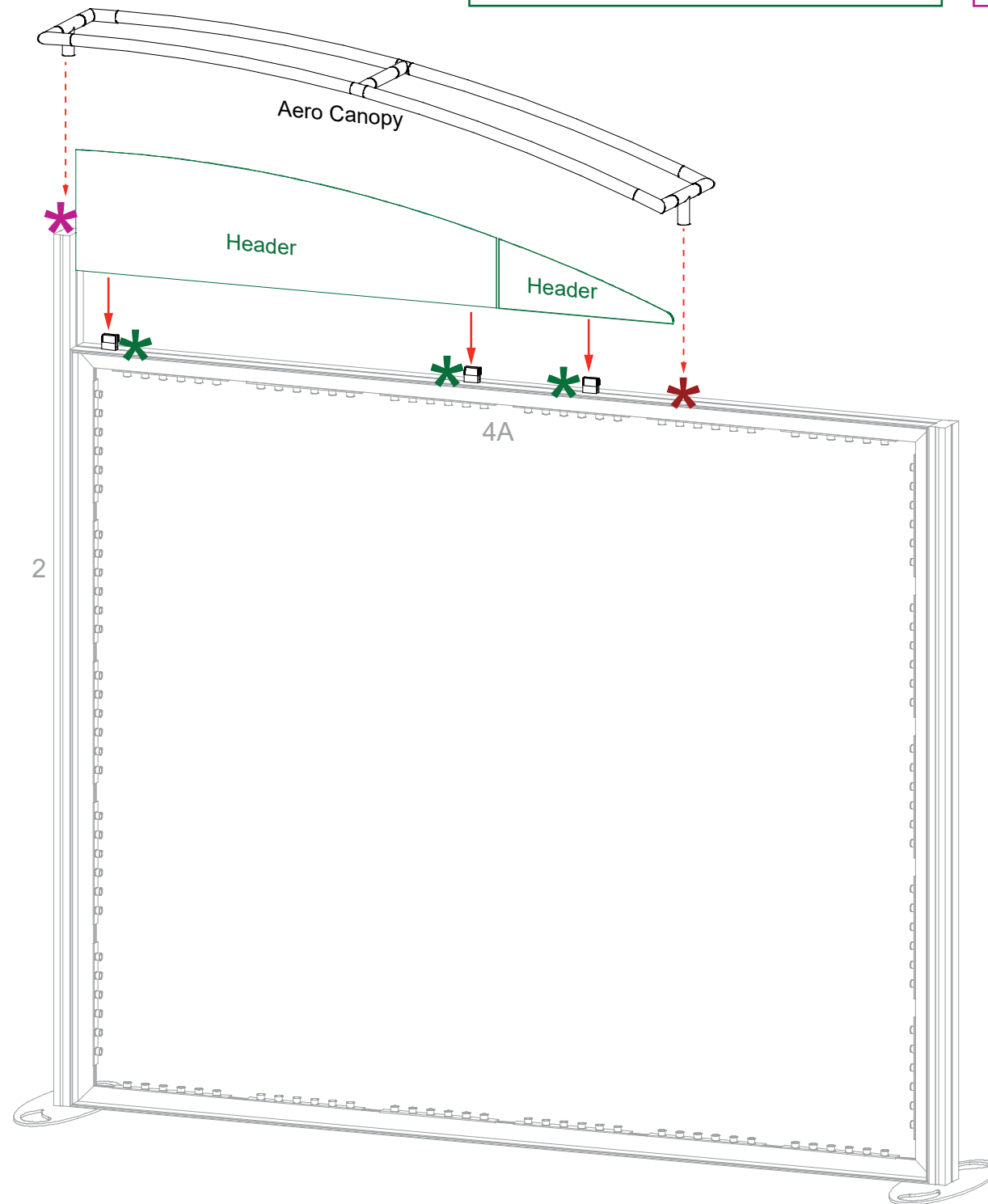
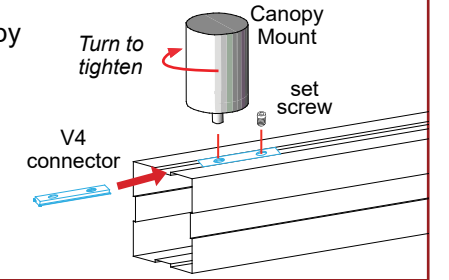
Insert Canopy Mount into threaded hole in top of vertical extrusion. Turn barrel clockwise to tighten in place.



*** Horizontal Canopy Mount Attachment**

Slide V4 connector into groove of extrusion; tighten set screw to secure connector in place.

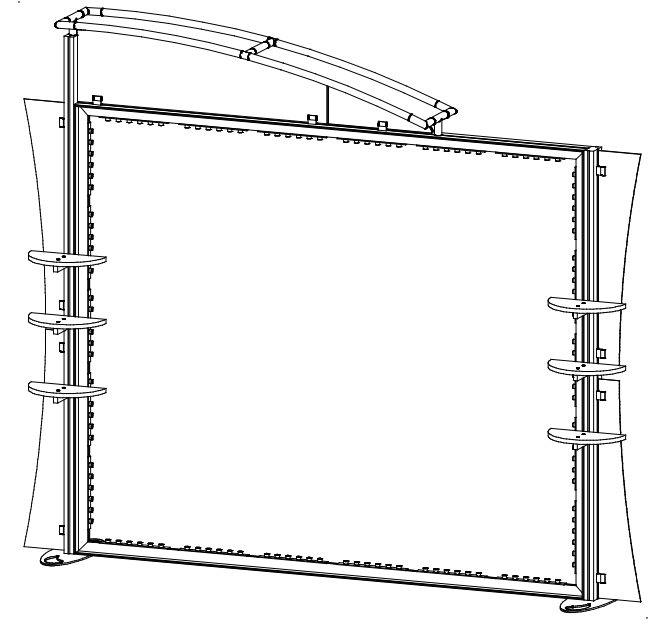
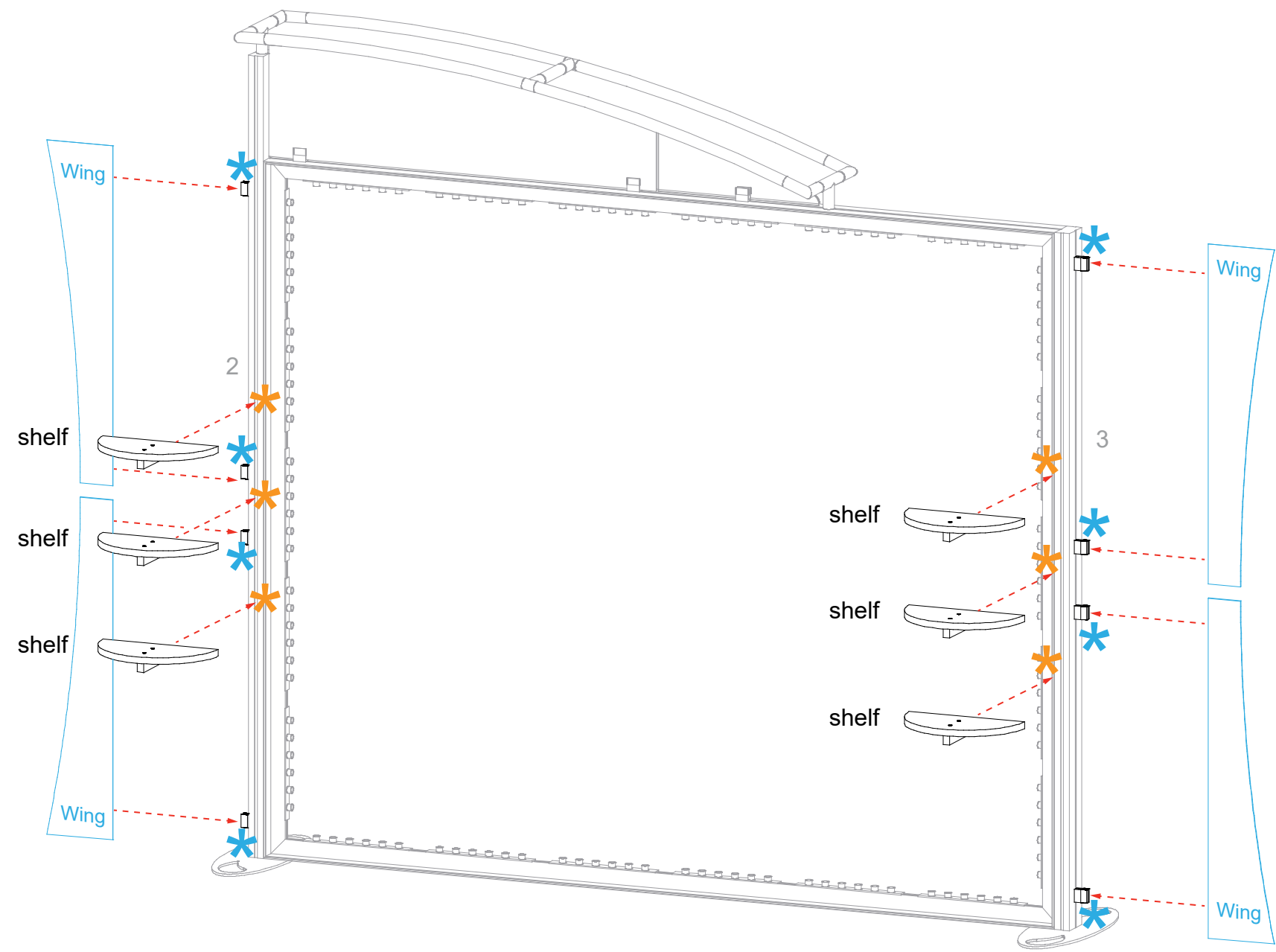
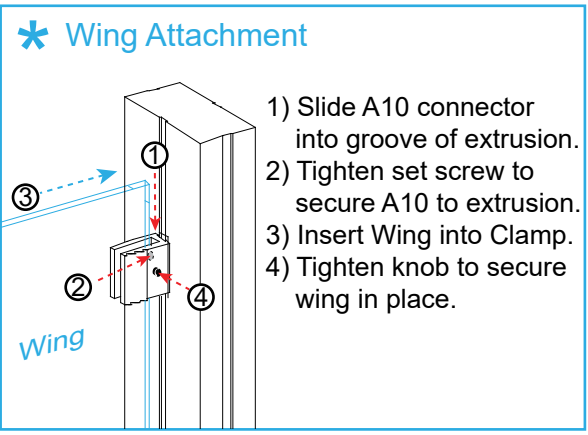
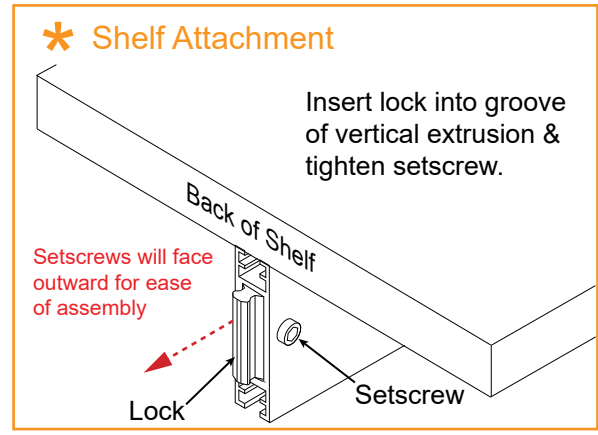
Attach Canopy Mount to V4 Connector; turn barrel clockwise to tighten in place.



When assembled

Steps:

- 1) Attach Shelves to verticals [2,3]. See [Shelf Attachment](#) detail.
- 2) Connect Wings to verticals [2,3]. See [Wing Attachment](#) detail.

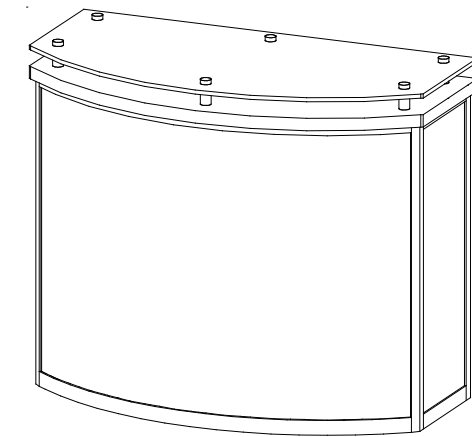


When assembled

Item	Qty.	Description
1	1	38.029" GS220 Vertical Extrusion w/ Hinges
2	1	38.029" GS210 Vertical Extrusion
3	1	38.029" GS210 Vertical Extrusion
4	1	38.029" GS220 Vertical Extrusion w/ Hinges
5	1	34.446" Z45 Vertical Extrusion w/ Door Stops
6,6A	2,2	12.5" Z45 Horizontal Extrusion
7,7A	1,1	45.831" Z45 Horizontal Extrusion
8,8A	1,1	50.521" Z45 Curved Horizontal Extrusion
--	4	18" Shelf Support

Steps:

- 1) Attach horizontals [6,7,8] between verticals [1,2,3,4].
- 2) Slide infills between verticals [1,2] [2,3] & [3,4], with Velcro facing inward.
- 3) Attach horizontals [6A,7A,8A] between verticals [1,2,3,4], securing infills.
- 4) Connect doors to verticals [1,4]. See [Door Connection](#) detail.
- 5) Connect **shelf supports** to Velcro on infills; set Shelf on top of supports.
- 6) Place counter top onto assembly & lock into horizontals [6A]. See [Counter Top Lock](#) detail.
- 7) Screw standoffs into counter top, then attach plex top, using screw caps.



Completed Assembly

