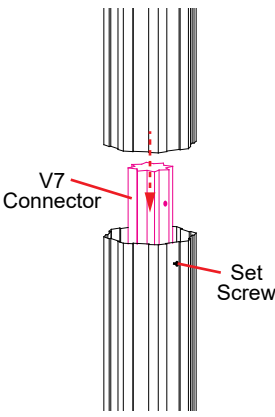


Item	Qty.	Description
1	2	Base Plate
2,2A	1,1	47.75" S80 Vertical Extrusion
3,3A	1,1	47.75" S80 Vertical Extrusion
4,4A	1,1	42.847" Z45 Horizontal Extrusion
5,5A	1,1	42.847" Z45 Horizontal Extrusion

- Steps:
- 1) Attach base plates [1] to verticals [2] and [3] using bolts.
  - 2) Connect verticals [2] to [2A] and [3] to [3A].  
See [V7 Connector](#) detail.
  - 3) Connect horizontals [4] to [4A] and [5] to [5A].  
See [PR53 Connector](#) detail.
  - 4) Attach horizontal assemblies [4/4A] [5/5A] between vertical assemblies [2/2A] [3/3A].
  - 5) Apply pillowcase fabric over assembled frame then zip closed.

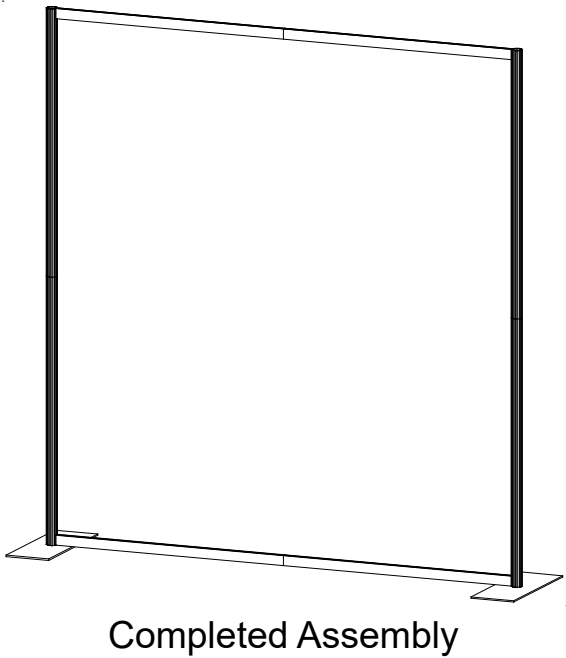
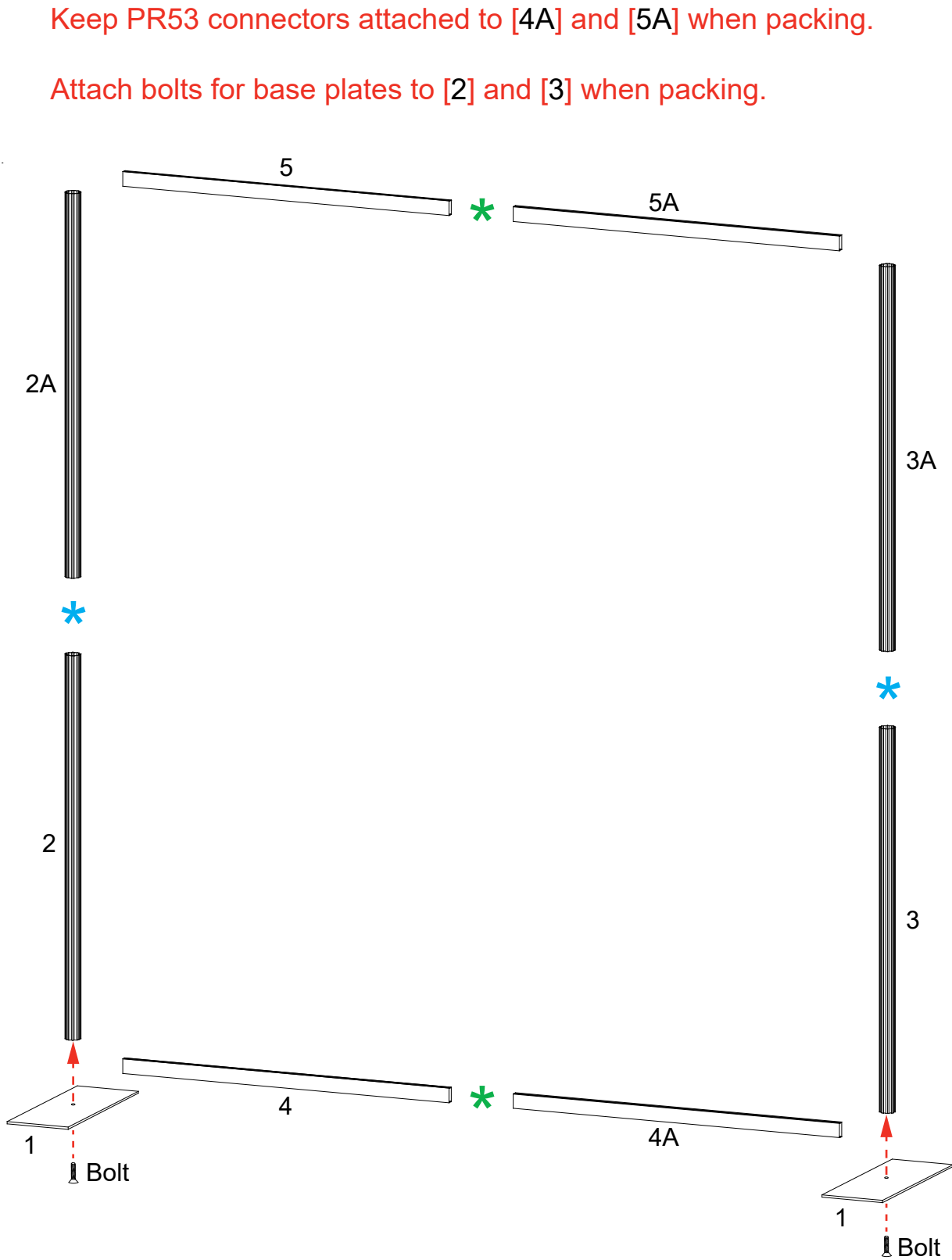
**\* V7 Connector**



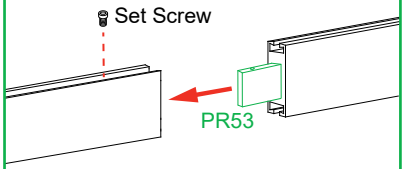
The diagram shows a V7 connector being inserted into a lower vertical extrusion. A set screw is shown tightening the connector. Labels include 'V7 Connector' and 'Set Screw'.

- 1) Insert V7 Connector into lower vertical extrusion.
- 2) Slide upper vertical over connector then tighten set screws to secure.

To prevent product loss, keep all screws attached to connector after disassembling.



**\* PR53 Connector**



The diagram shows a PR53 connector being inserted into a horizontal extrusion. A set screw is shown tightening the connector. Labels include 'Set Screw' and 'PR53'.

Slide extrusion over PR53 connector then tighten set screw to secure.

To prevent product loss, keep all screws attached to connector after disassembling.

# SETUP INSTRUCTIONS

## General Setup Instructions

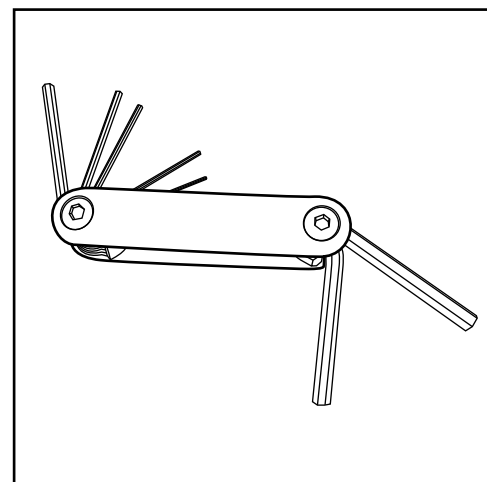
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

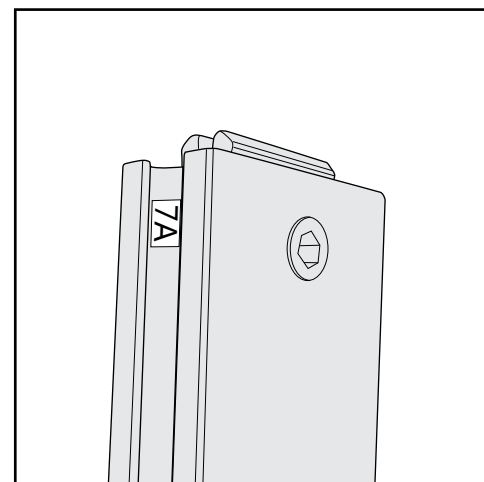
- For Cleaning Metal, Plex, & Laminate Parts:  
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials.  
All provided packing materials are for ease of repacking & component protection.

## Disassembly

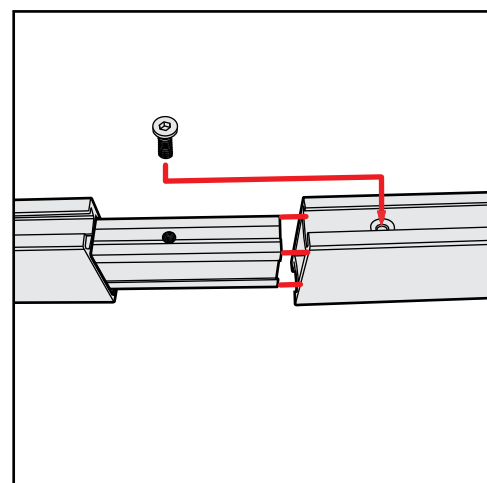
- For loss prevention, tighten all set screws and locks during disassembly.



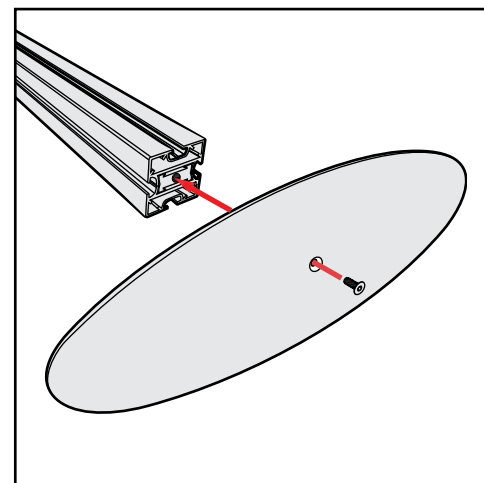
Hex Tool - Essential for Assembly



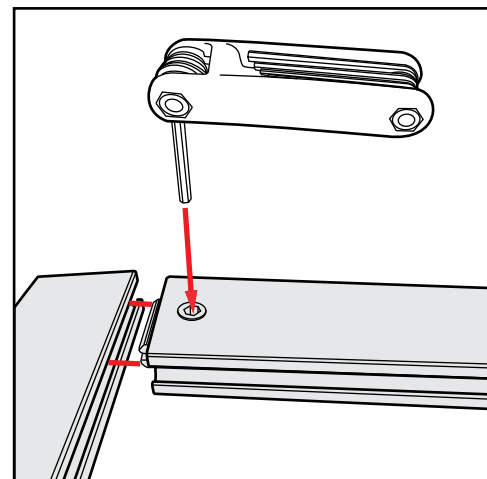
Part Identification - Numbering



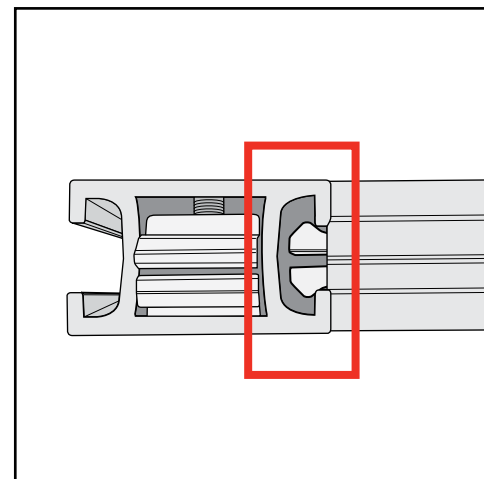
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



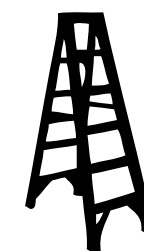
Engaged Lock



# WARNING



DO NOT USE POWER TOOLS

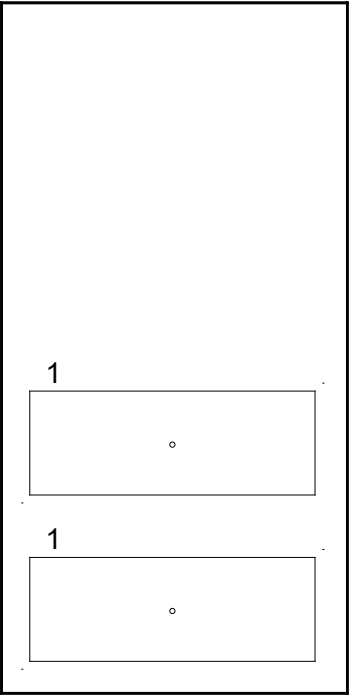


LADDERS OR LIFTS  
MAY BE REQUIRED

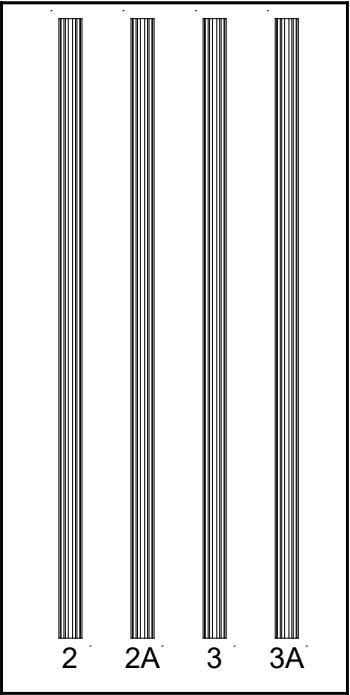


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

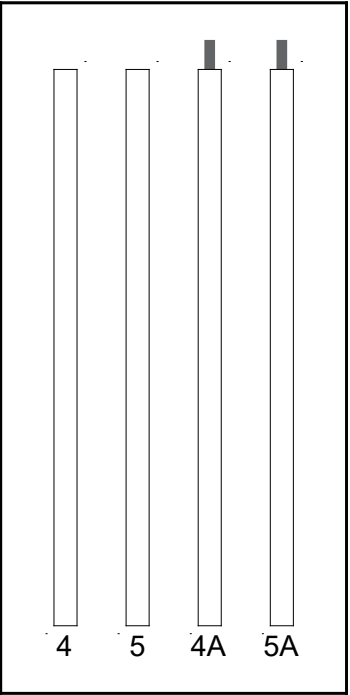
Top View of Each Level



Level 1  
(Bottom level)



Level 2



Level 3

