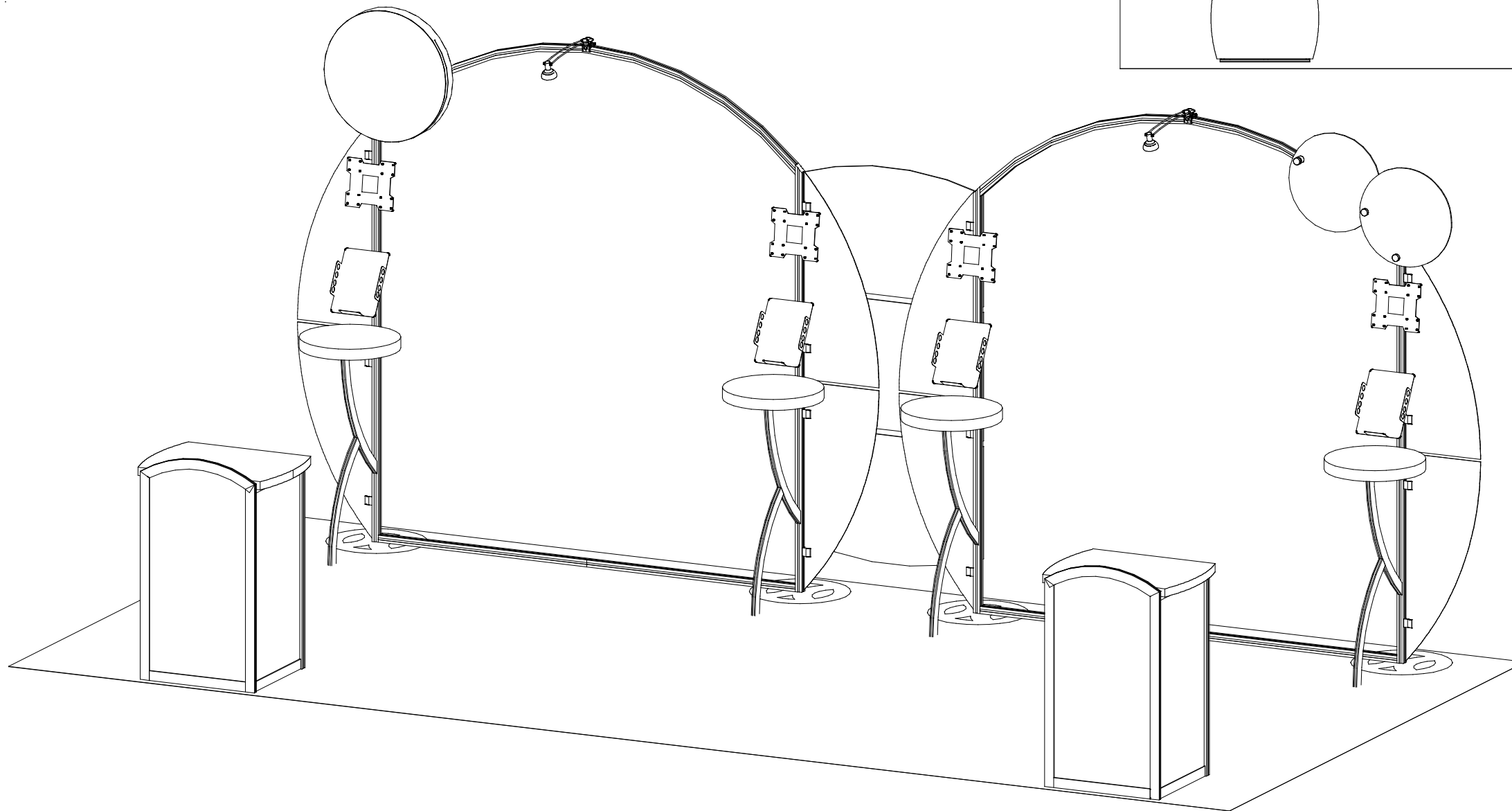
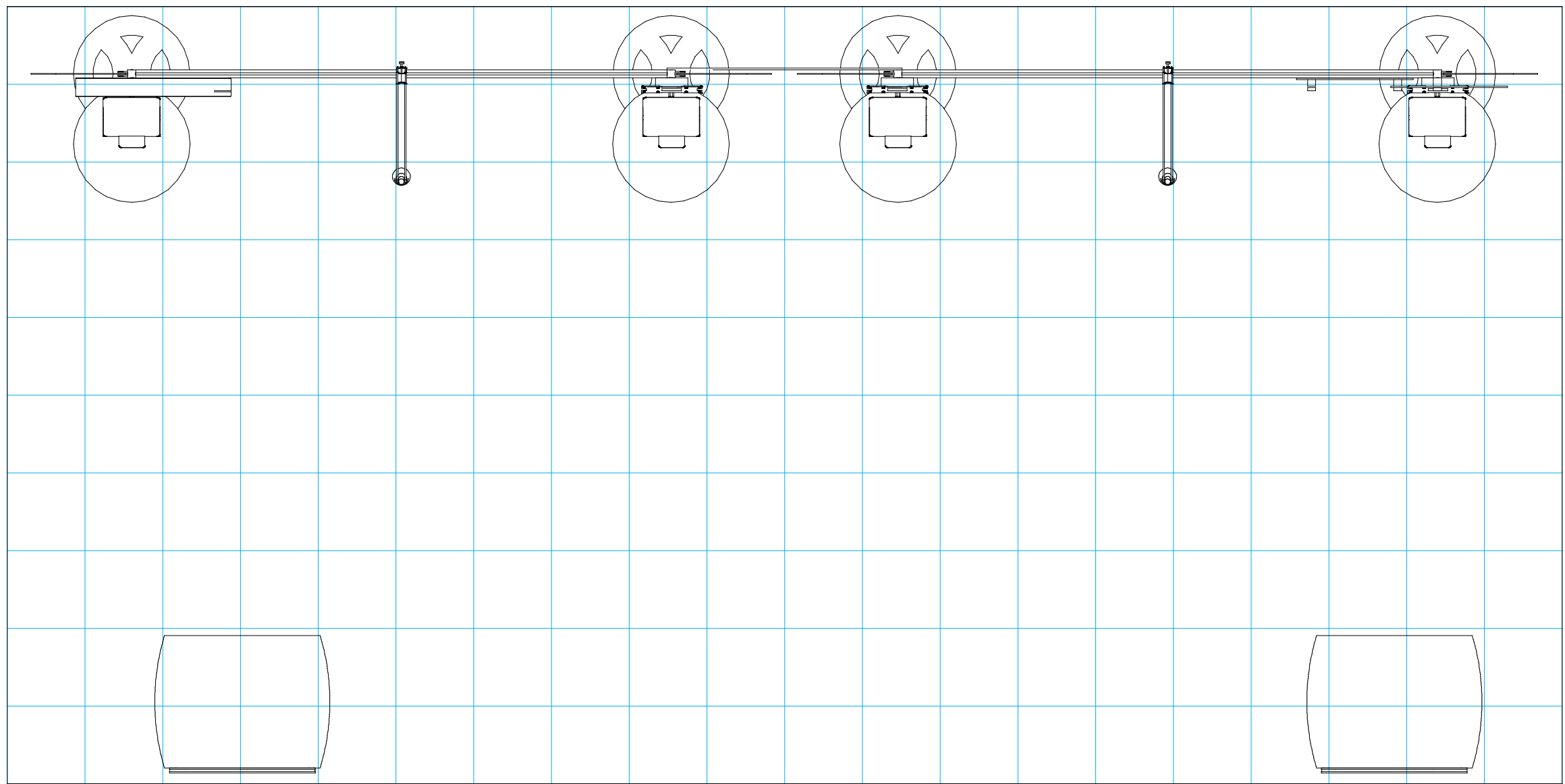



Plan View



SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

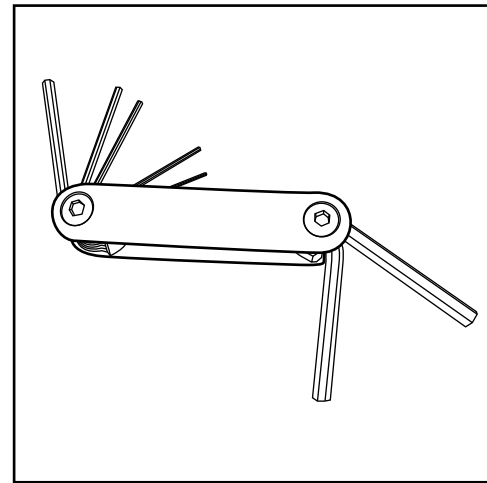
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

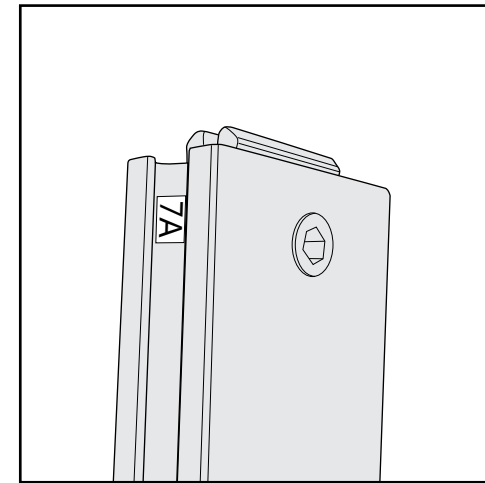
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

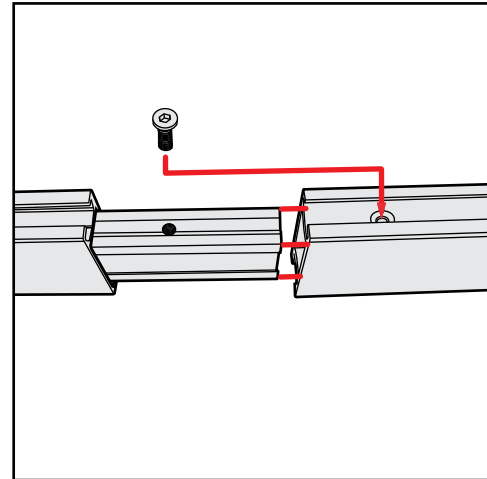
- For loss prevention, tighten all set screws and locks during disassembly.



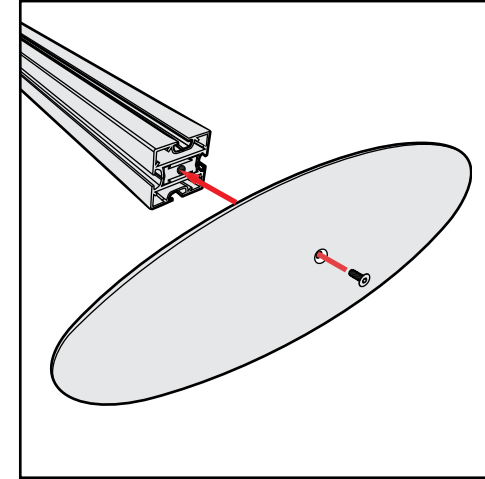
Hex Tool - Essential for Assembly



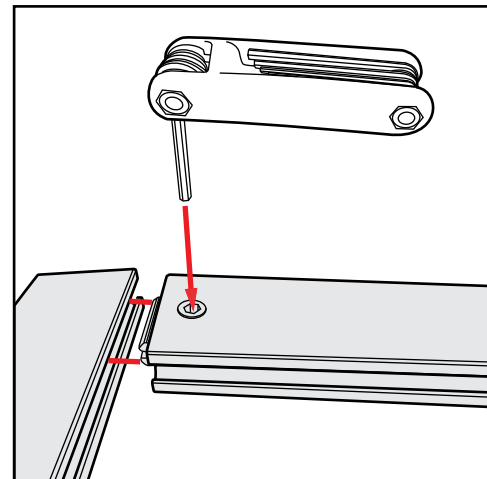
Part Identification - Numbering



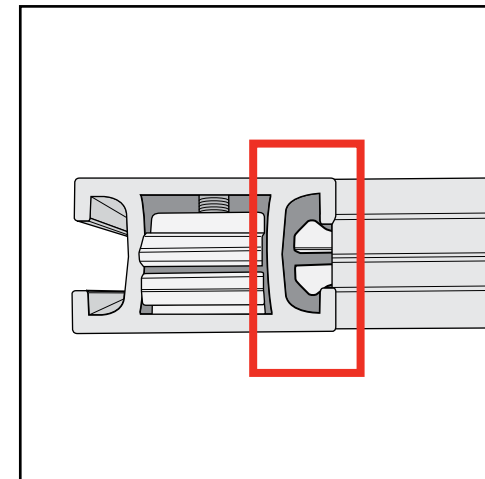
Spline Connection



Base Plate & Extrusion Connection



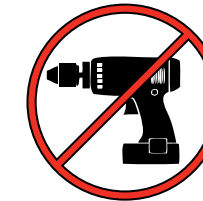
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

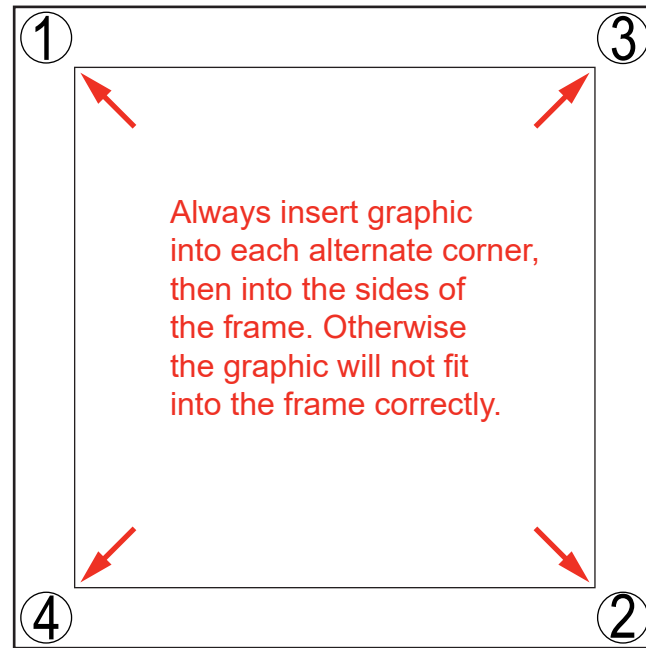


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

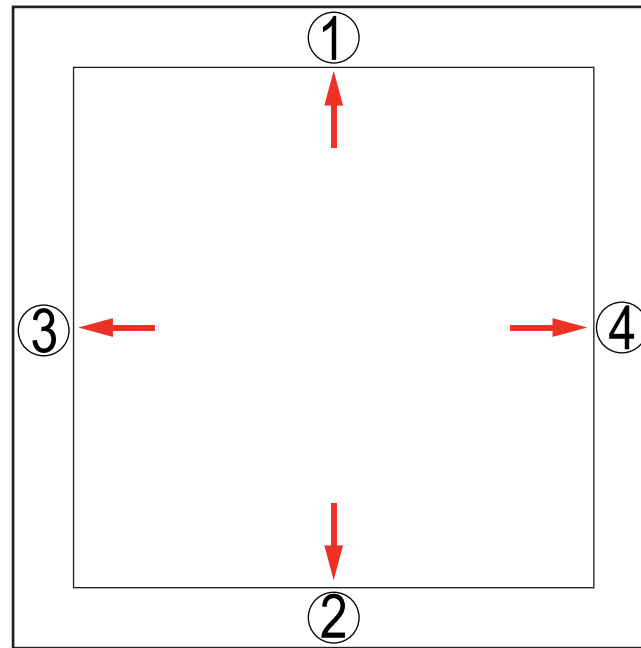
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

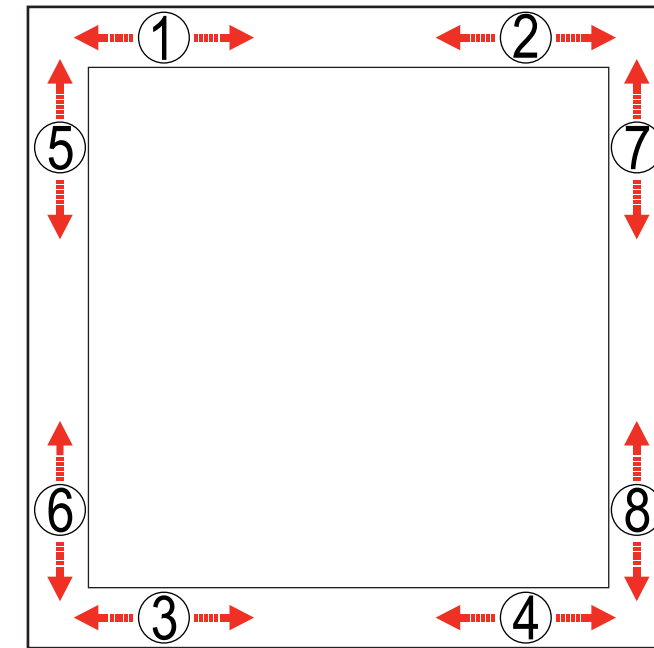
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



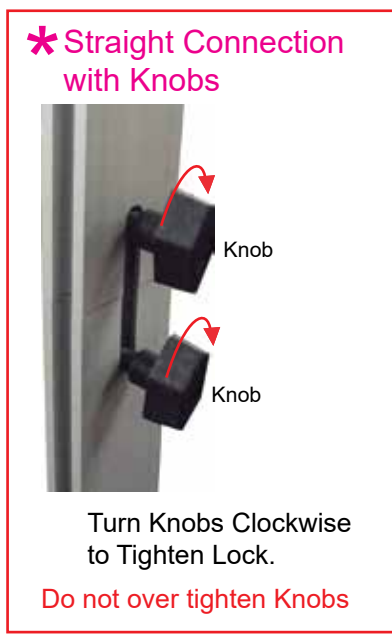
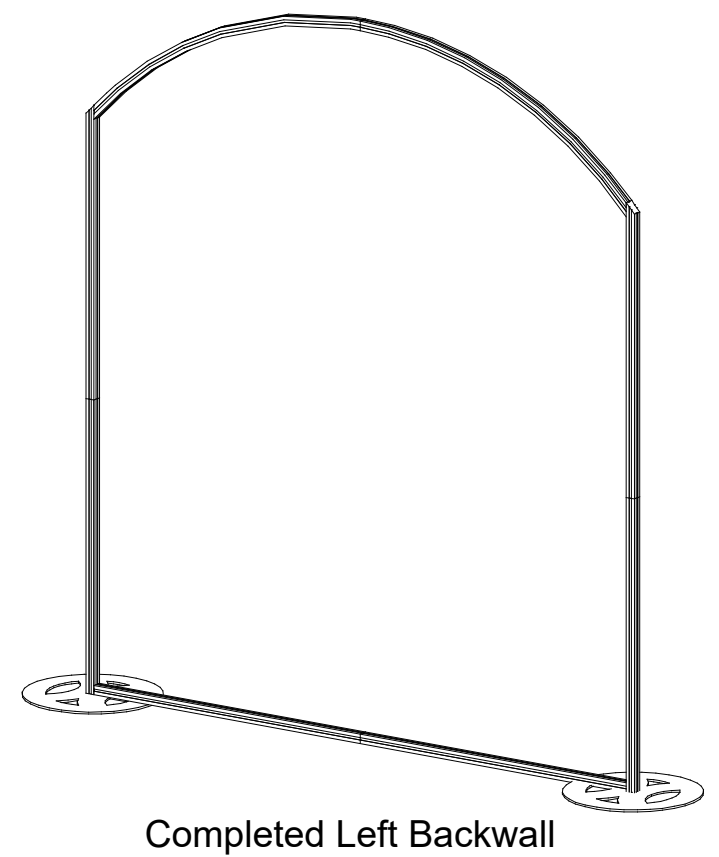
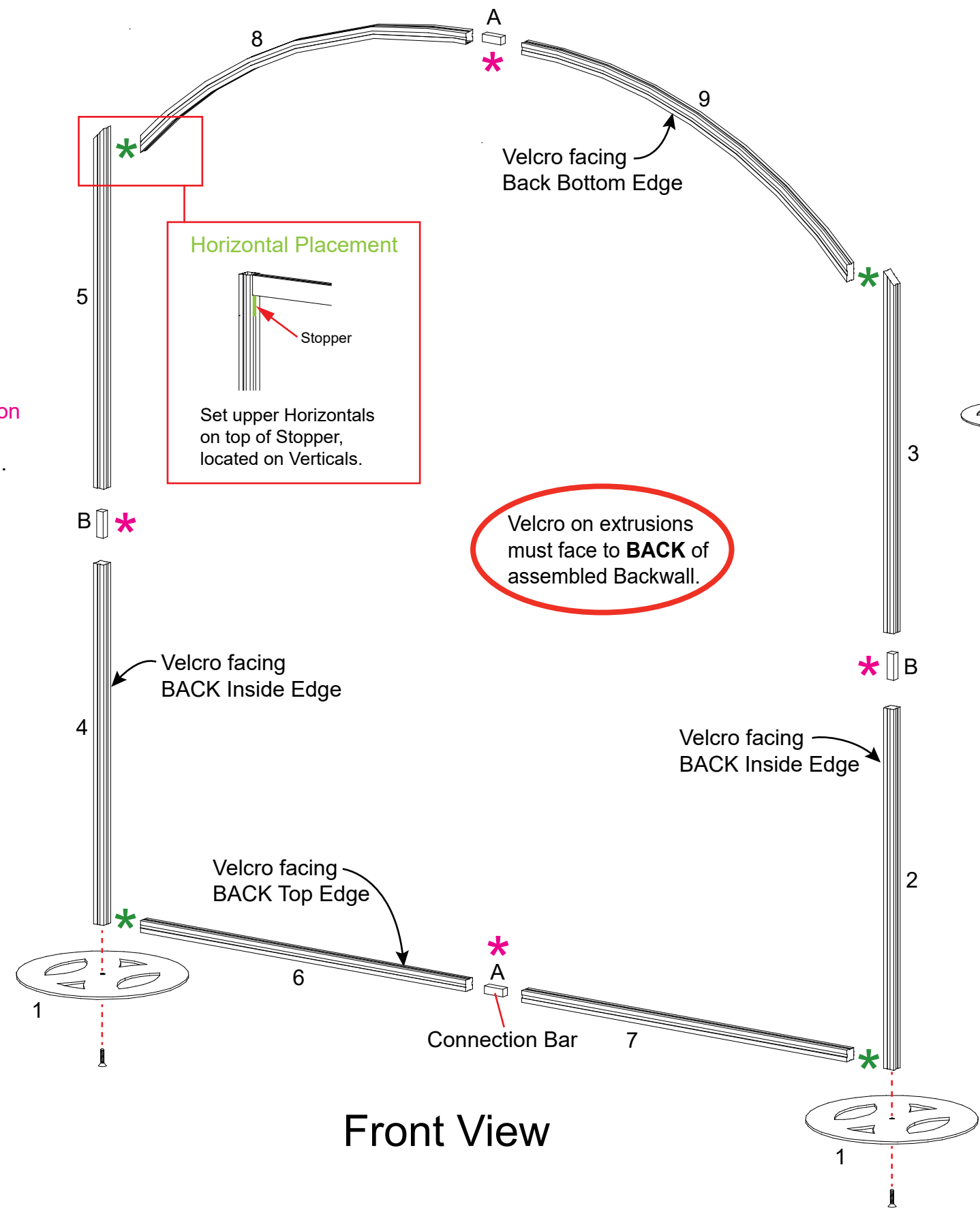
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



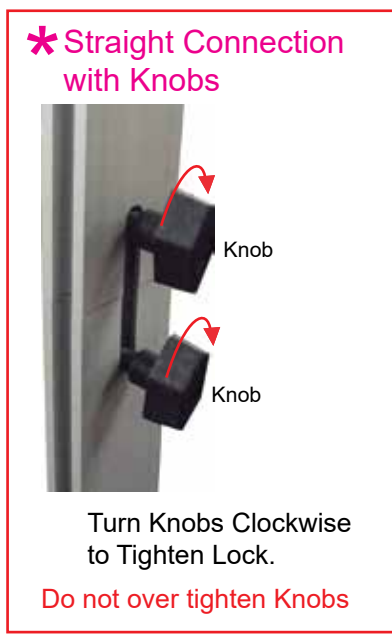
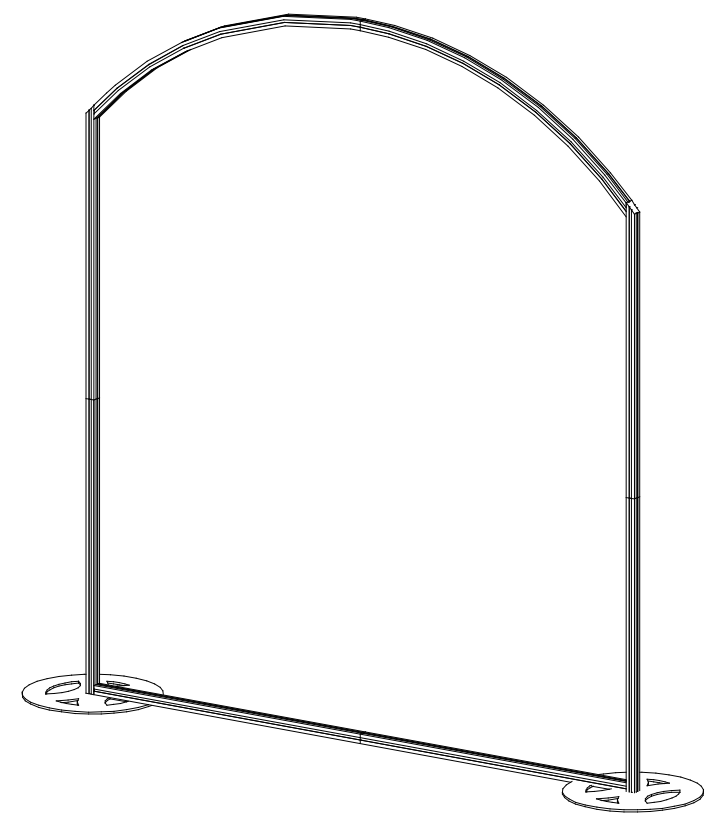
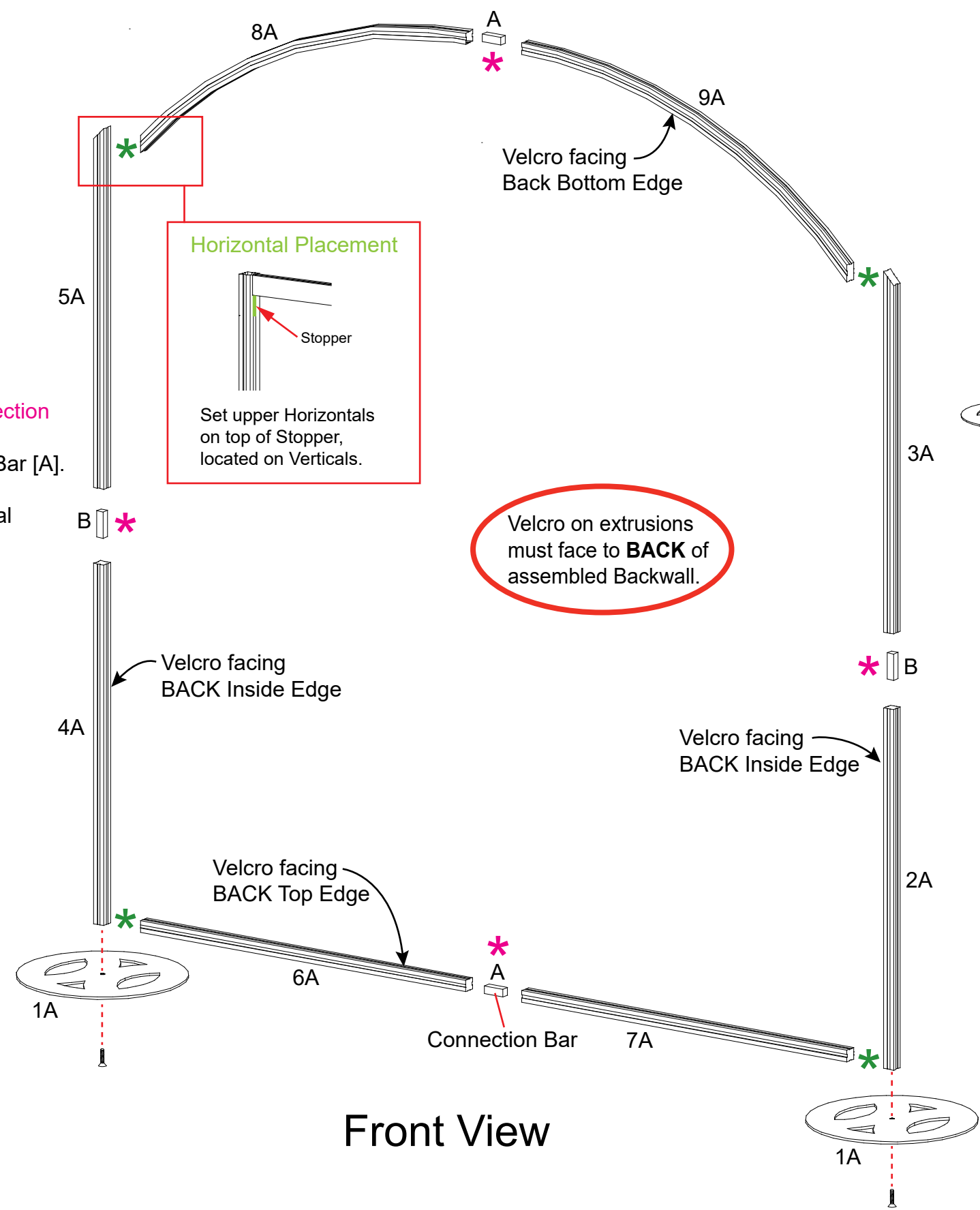
Item	Qty.	Description
1	2	Base Plates
2	1	39" Vertical Extrusion
3	1	39" Vertical Extrusion with Angle Cut
4	1	39" Vertical Extrusion
5	1	39" Vertical Extrusion with Angle Cut
6	1	41" Horizontal Extrusion
7	1	41" Horizontal Extrusion
8	1	45.8571" Curved Extrusion
9	1	45.8571" Curved Extrusion

- Steps:
- 1) Attach Base Plates [1] to lower Verticals [2] and [4].
 - 2) Connect upper Verticals [3] and [5] to lower Verticals [2] and [4], using Connection Bars [B]. See **Straight Connection with Knobs** detail.
 - 3) Connect Horizontals [6,7] and [8,9], using Connection Bar [A]. See **Straight Connection with Knobs** detail.
 - 4) Connect Vertical assemblies [2/3] and [4/5] to Horizontal assemblies [6/7] and [8/9]. See **Corner Connection with Knob** detail.



Item	Qty.	Description
1A	2	Base Plates
2A	1	39" Vertical Extrusion
3A	1	39" Vertical Extrusion with Angle Cut
4A	1	39" Vertical Extrusion
5A	1	39" Vertical Extrusion with Angle Cut
6A	1	41" Horizontal Extrusion
7A	1	41" Horizontal Extrusion
8A	1	45.8571" Curved Extrusion
9A	1	45.8571" Curved Extrusion

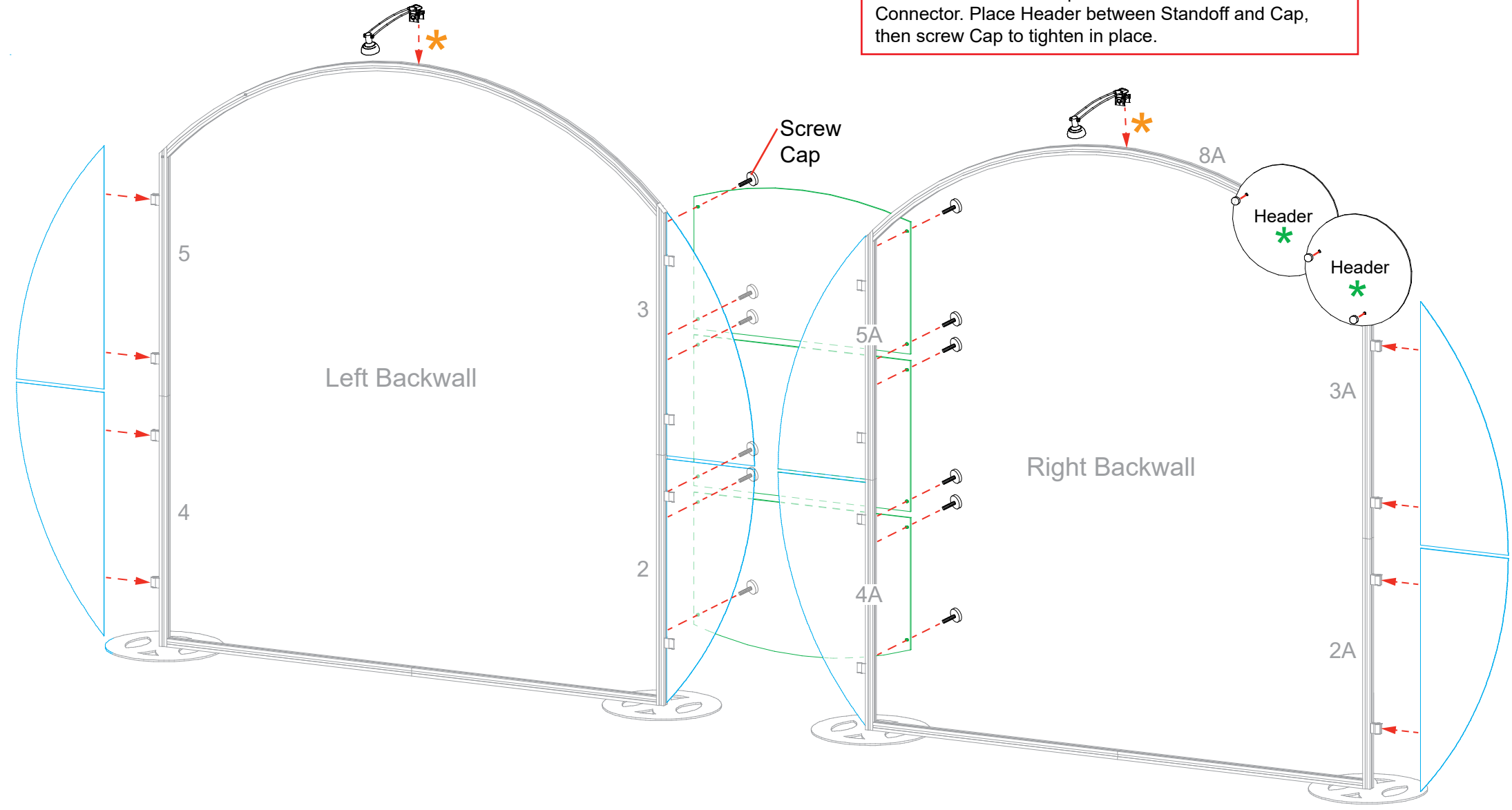
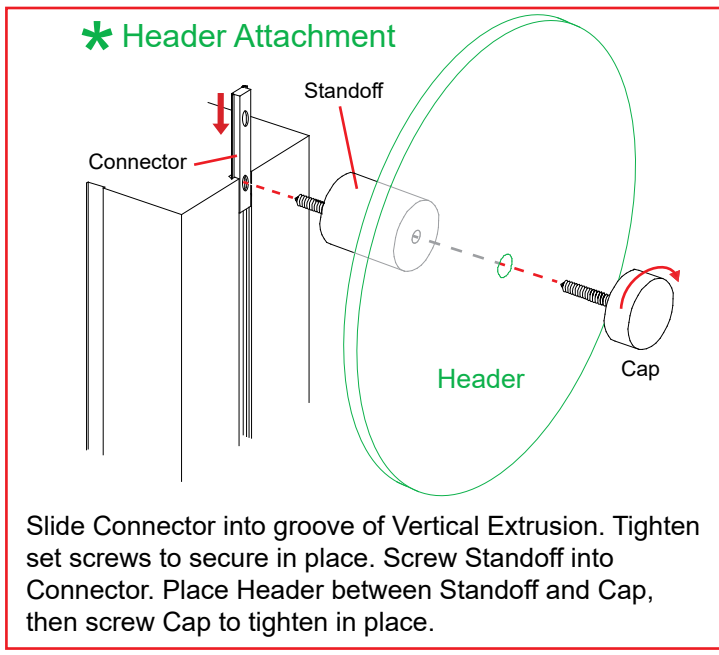
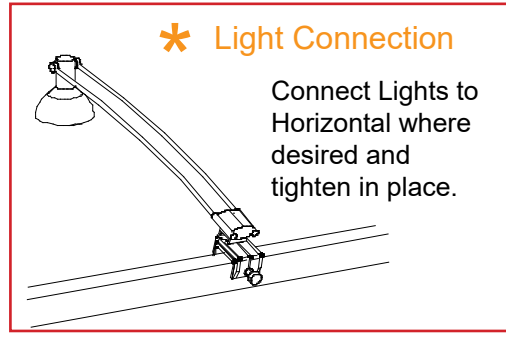
- Steps:
- 1) Attach Base Plates [1A] to lower Verticals [2A] and [4A].
 - 2) Connect upper Verticals [3A] and [5A] to lower Verticals [2A] and [4A], using Connection Bars [B]. See **Straight Connection with Knobs** detail.
 - 3) Connect Horizontals [6A,7A] and [8A,9A], using Connection Bar [A]. See **Straight Connection with Knobs** detail.
 - 4) Connect Vertical assemblies [2A/3A] and [4A/5A] to Horizontal assemblies [6A/7A] and [8A/9A]. See **Corner Connection with Knob** detail.



Front View

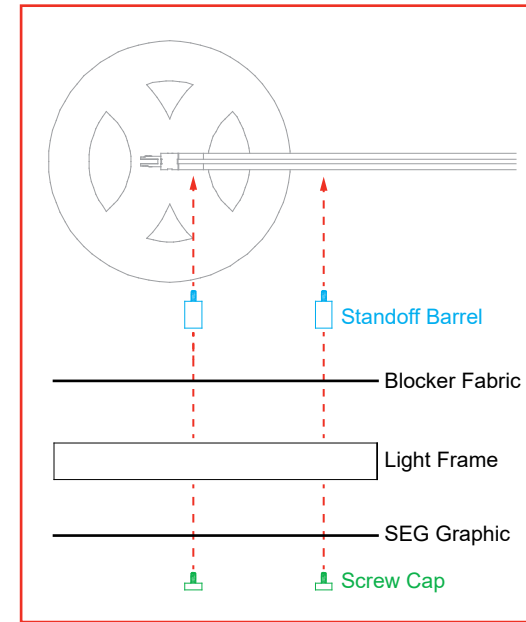
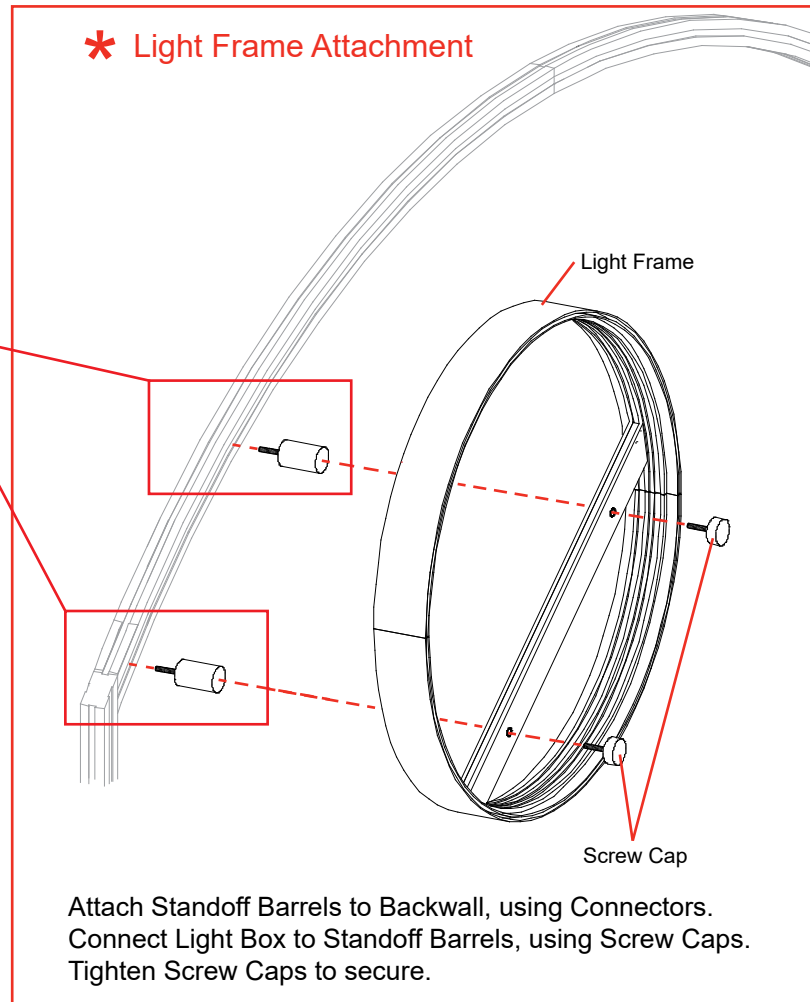
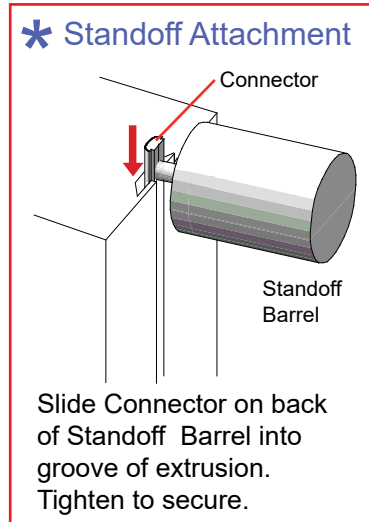
Steps:

- 1) Attach **Panels** to Verticals [2/3] and [4A/5A], using screw caps.
- 2) Attach Wing panels to A10 clamps. See **Wing Attachment** detail.
- 3) Attach Light to top of Backwall. See **Light Connection** detail.
- 4) Attach Headers to Extrusions [3A] & [8A]. See **Header Attachment** detail.
- 5) Attach Graphics to Velcro on back of Backwall. See SEG Graphic Installation page for instruction.

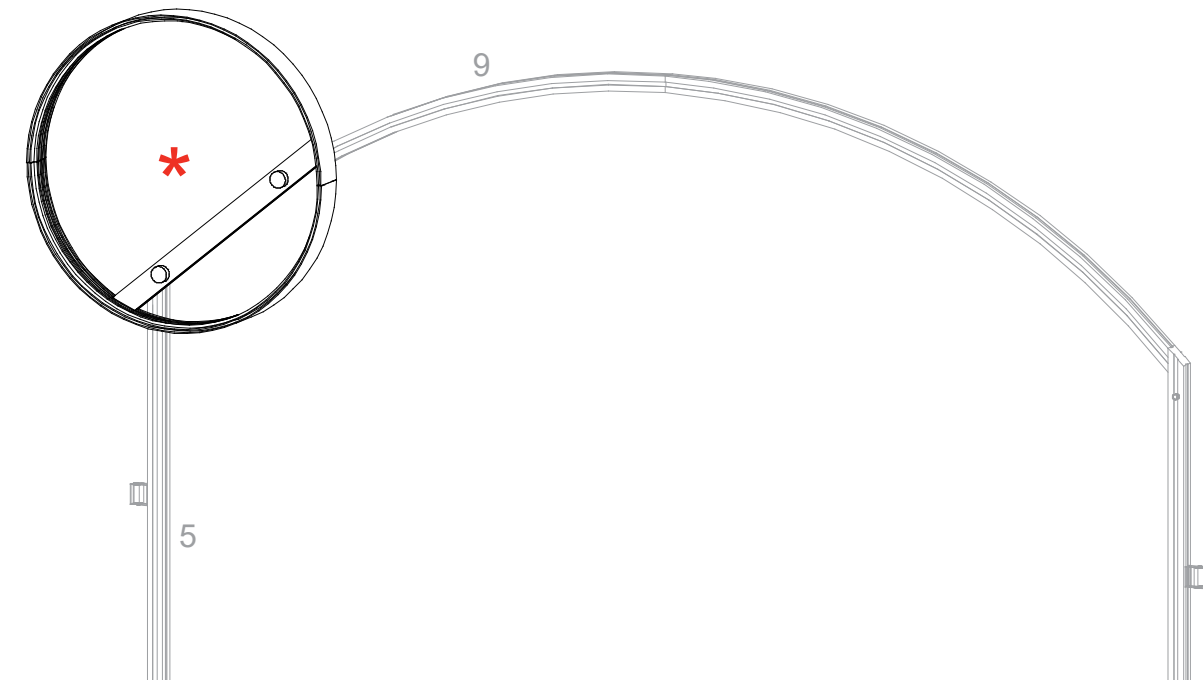
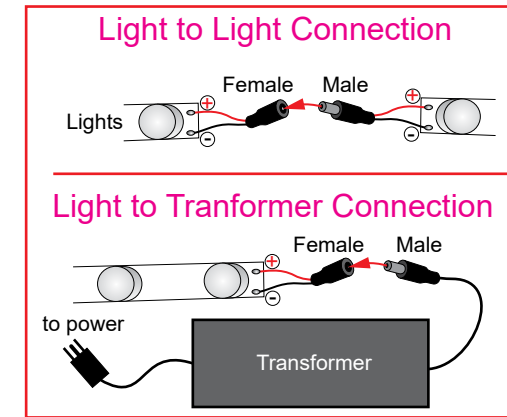


Steps:

- 1) Attach Light Frame to Extrusions [5/9]. See **Light Frame Attachment** detail.
- 2) Apply SEG Graphic to front of Light Frame and Blocker fabric to back.
See SEG Graphic Installation page for instruction.
- 3) Connect lighting power cords, route power cord thru hole in Blocker, then attach to transformer. See **Light to Light Connections** & **Light to Transformer** details.



Plan View

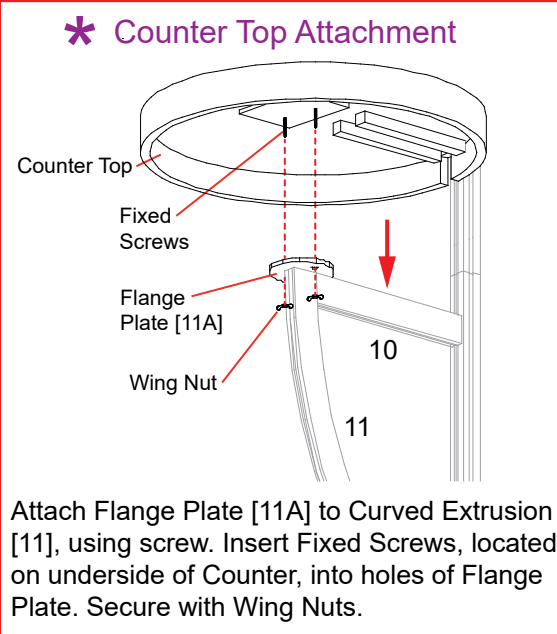


Item	Qty.	Description
10	1	11.5" Horizontal Extrusion
11	1	26.75" Curved Extrusion
11A	1	Flange Plate
12	1	20.3" Curved Extrusion

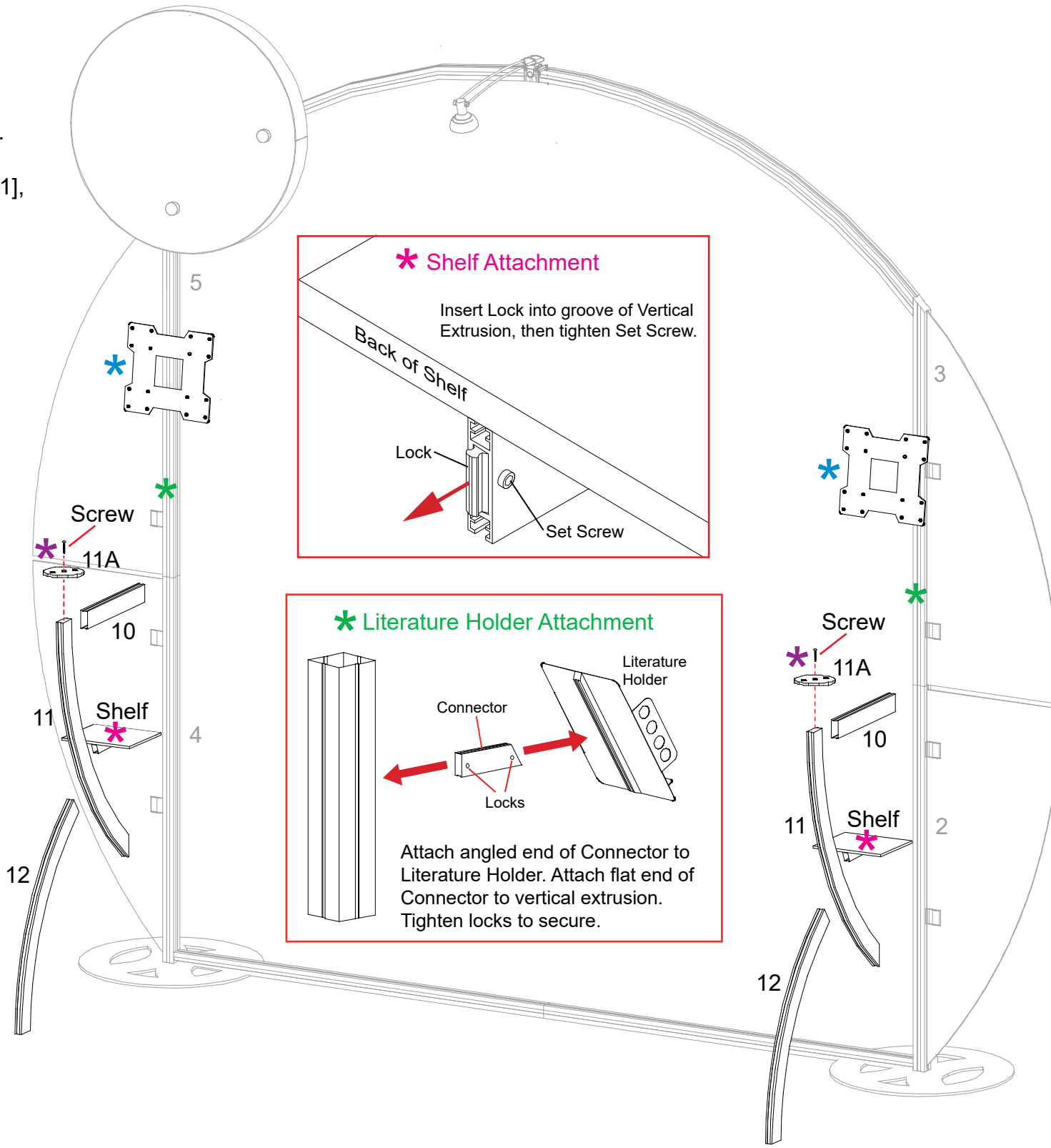
- Steps:**
- 1) Attach assembled Extrusions [10/11] to Verticals [2] & [4].
 - 2) Attach Curved Extrusion [12] to Curved Extrusion [11].
 - 3) Connect Flange Plate [11A] to top of Curved Extrusion [11], using screw.
 - 4) Attach Counter Top to Flange Plate [11A]. See [Counter Top Attachment](#) detail.
 - 5) Attach Shelves to Curved Extrusion [11]. See [Shelf Attachment](#) detail.
 - 6) Attach Monitor Mounts to Vertical Extrusions [3] & [5]. See [Monitor Mount](#) detail.
 - 7) Attach Literature Holders to Vertical Extrusions [3] & [5]. See [Literature Holder Attachment](#) detail.

Note: Horizontal Extrusion [10] and Curved Extrusion [11] stay assembled for shipping and packing.

*** Counter Top Attachment**

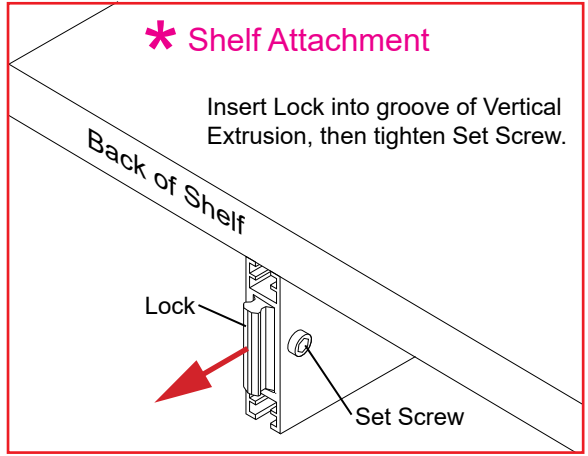


Attach Flange Plate [11A] to Curved Extrusion [11], using screw. Insert Fixed Screws, located on underside of Counter, into holes of Flange Plate. Secure with Wing Nuts.



*** Shelf Attachment**

Insert Lock into groove of Vertical Extrusion, then tighten Set Screw.

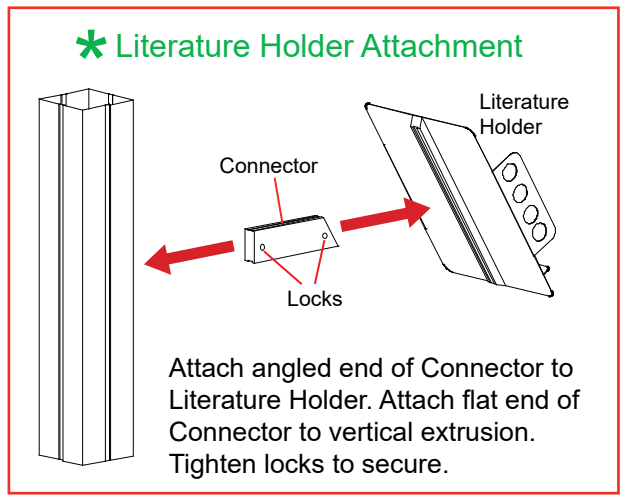


Back of Shelf

Lock

Set Screw

*** Literature Holder Attachment**



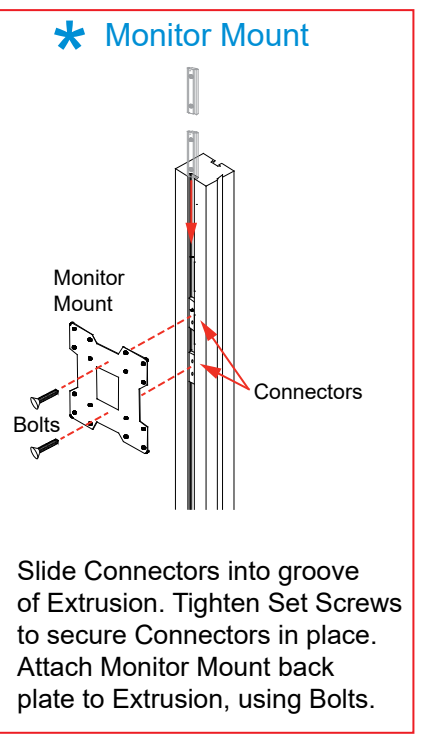
Attach angled end of Connector to Literature Holder. Attach flat end of Connector to vertical extrusion. Tighten locks to secure.

Connector

Locks

Literature Holder

*** Monitor Mount**

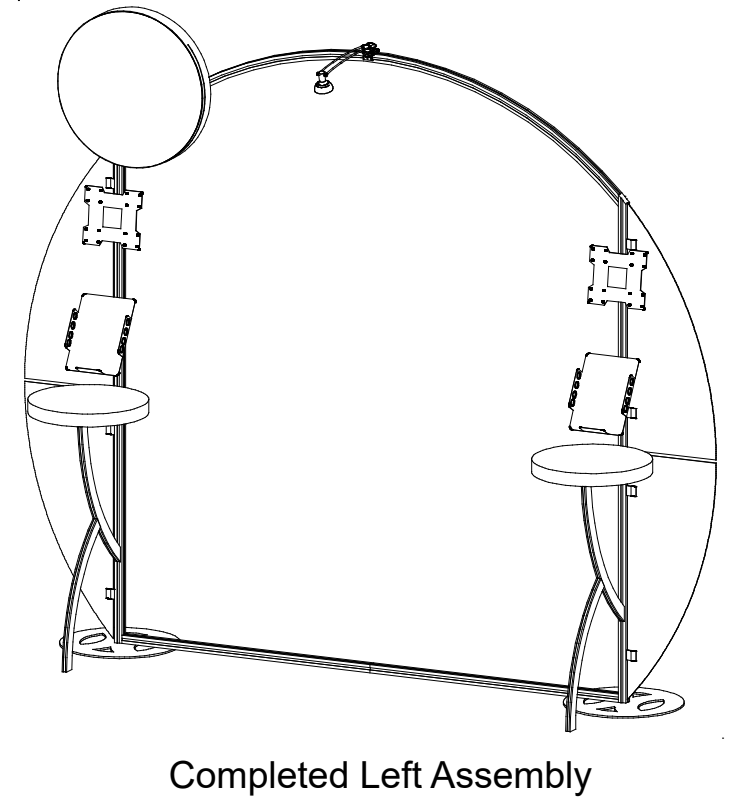


Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

Monitor Mount

Connectors

Bolts



Item	Qty.	Description
10	1	11.5" Horizontal Extrusion
11	1	26.75" Curved Extrusion
11A	1	Flange Plate
12	1	20.3" Curved Extrusion

- Steps:**
- 1) Attach assembled Extrusions [10/11] to Verticals [2A] & [4A].
 - 2) Attach Curved Extrusion [12] to Curved Extrusion [11].
 - 3) Connect Flange Plate [11A] to top of Curved Extrusion [11], using screw.
 - 4) Attach Counter Top to Flange Plate [11A]. See [Counter Top Attachment](#) detail.
 - 5) Attach Shelves to Curved Extrusion [11]. See [Shelf Attachment](#) detail.
 - 6) Attach Monitor Mounts to Vertical Extrusions [3A] & [5A]. See [Monitor Mount](#) detail.
 - 7) Attach Literature Holders to Vertical Extrusions [3A] & [5A]. See [Literature Holder Attachment](#) detail.

Note: Horizontal Extrusion [10] and Curved Extrusion [11] stay assembled for shipping and packing.

*** Counter Top Attachment**

Attach Flange Plate [11A] to Curved Extrusion [11], using screw. Insert Fixed Screws, located on underside of Counter, into holes of Flange Plate. Secure with Wing Nuts.

*** Shelf Attachment**

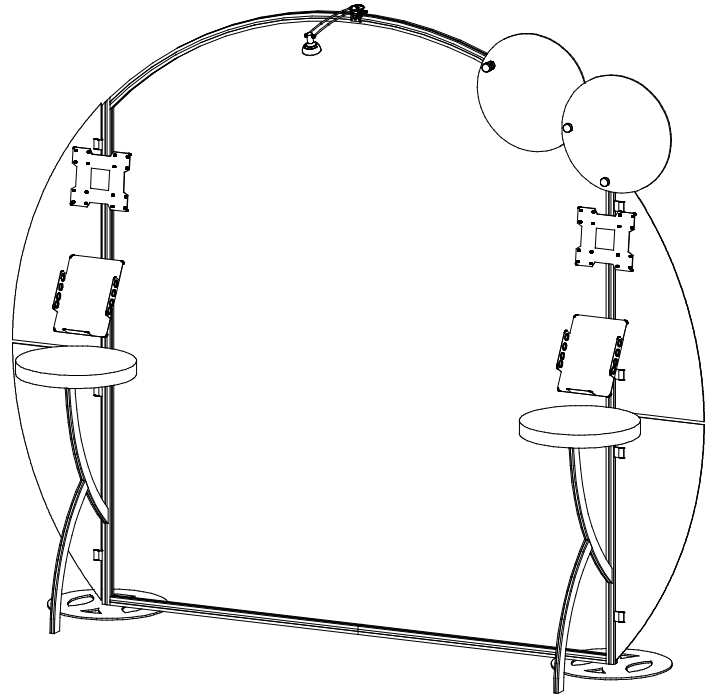
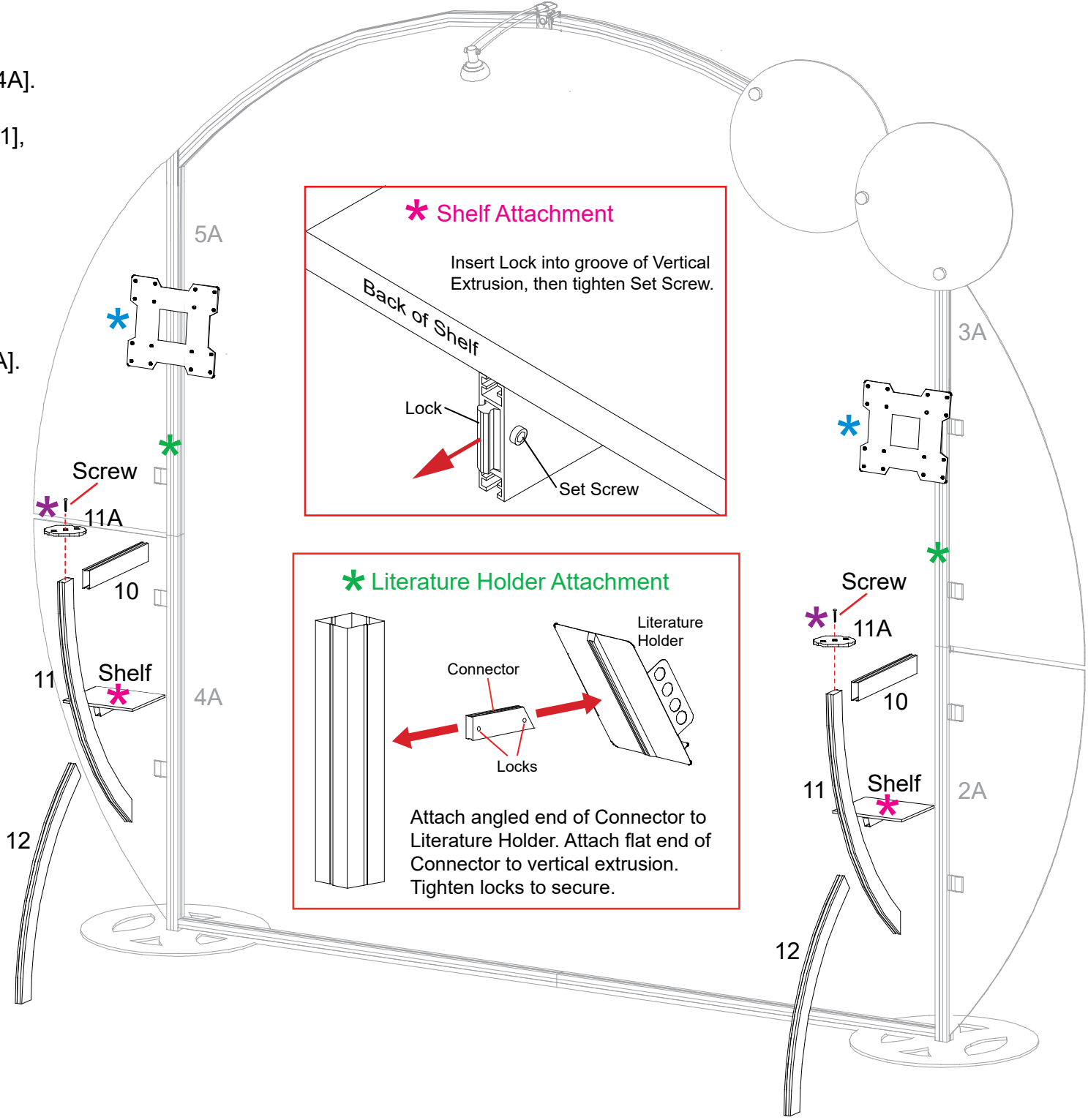
Insert Lock into groove of Vertical Extrusion, then tighten Set Screw.

*** Literature Holder Attachment**

Attach angled end of Connector to Literature Holder. Attach flat end of Connector to vertical extrusion. Tighten locks to secure.

*** Monitor Mount**

Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

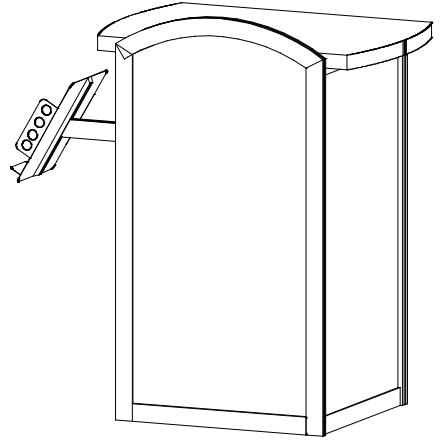


Completed Right Assembly

Item	Qty.	Description
1/2	1/1	38" Vertical Extrusion w/ cut
3/4	1/1	38" Vertical Extrusion
5	1	18.9" Horizontal Extrusion
6/7	1/1	18" Horizontal Extrusion
8	1	20" Horizontal Extrusion
9	1	22.5" Curved Extrusion
10/11	1/1	18" Horizontal Extrusion
12	1	20" Horizontal Extrusion

- Steps:**
- 1) Attach lower Horizontals [5,6,7,8] between Verticals [1,2,3,4].
 - 2) Connect Door to Vertical [4]. See **Door Connection** detail.
 - 3) Insert Infills between Verticals [1/2, 1/3, and 2/4].
 - 4) Attach upper Horizontals [9,10,11,12] between Verticals [1,2,3,4].
 - 5) Connect Shelf Supports to Velcro on Infills, then place Shelf on top.
 - 6) Place Counter on top. See **Counter Top Attachment** detail.
 - 7) Attach Literature Holder to Vertical [1]. See **Literature Holder Attachment** detail.

Qty. 2



Completed Pedestal Assembly

